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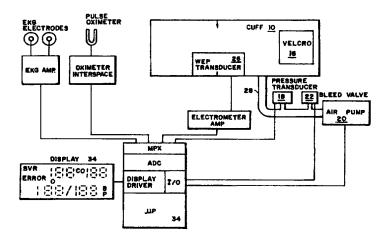
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(54) Title: WIDEBAND EXTERNAL PULSE CARDIAC MONITOR



(57) Abstract

This invention is an apparatus for assessing cardiovascular status of a mammal comprising a system (20) for locally applying a pressure to an artery, capable of restricting blood flow through said artery, a wideband external pulse transducer (26), having an output, situated to measure acoustic signals proximate to said artery, and a computing device (32) receiving said output for calculating, based on said output, a peripheral vascular impedance value. The systolic and diastolic pressure are determined by an appearance and disappearance of a high frequency signal upon changes in cuff (10) pressure partially occluding arterial blood flow. The arterial pressure waveform is estimated by measuring the wide band acoustic emissions from a non-occluded artery. The peak and trough of the arterial pressure waveform are calibrated with the determined systolic and diastolic pressures. The systemic vascular resistance is computed by occluding blood flow with a supersystolic pressure, and calculating, based on a natural logarithm of a difference in amplitude between a first major systolic peak and first major systolic trough, and an amplitude of a second major systolic peak, a first order linear equation, which may be normalized for body surface area. The data combined may also be used to analyze cardiac output, arterial compliance, and dp/dt.

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WIDEBAND EXTERNAL PULSE CARDIAC MONITOR

FIELD OF THE INVENTION

The present invention relates to the field of automated noninvasive peripheral vascular and cardiac output status monitoring based on analysis of vibrational signals with varying applied external pressure, and more particularly to noninvasive wideband external pulse (WEP) monitoring.

BACKGROUND OF THE INVENTION

CONVENTIONAL PRESSURE MONITORING

It is long known that peripheral blood pressure (BP) may be estimated using a sphygmomanometer and stethoscope. In this case, when the cuff pressure is between the systolic and diastolic pressures, a sound, called a Korotkoff sound, is heard. By determining the cuff pressure at which sounds are audible through a stethoscope, both systolic (SP) and diastolic (DP) pressures may be estimated. It has been found that the blood pressures so obtained correlate with various physiologic conditions and have both diagnostic and prognostic value. However, using standard techniques, errors in blood pressure determination may occur. These errors are especially common when defining diastolic pressure.

In a manual method of measuring a patient's blood pressure in non-invasive manner, a cuff is applied to an arm of the patient and pumped up to a pressure above the systolic blood pressure of the patient. The arteries of the patient are thereby pressed together in an occluding manner. The cuff pressure is then continuously decreased while the physician or the nurse monitors by means of a stethoscope the start and the end of the

opening of the arteries in order to determine on the basis of these so-called Korotkoff sounds: the upper, systolic and the lower, diastolic blood pressure by simultaneously reading these values off from a manometer.

There are also automatic methods for performing this measurement, called "auscultation techniques". The blood pressure monitors employing this technique are not deemed reliable, and in fact are subject to errors and artifacts. In addition, often these techniques produce a result which fails to reveal useful clinical information. One such device is disclosed in U.S. 5,509,423.

Blood pressure monitors and blood pressure measuring methods, respectively, have been employed for a number of years in which the so-called oscillometric methods are utilized, which employ the oscillations or fluctuations of the walls of the arteries which occur in synchronism with the blood pulse. According to the oscillometric techniques, a cuff is pumped up to a pressure beyond the systolic pressure and is then deflated in discrete steps. Alternatively, a cuff is inflated in discrete pressure steps up to a predetermined measure beyond the systolic pressure. There is no universally accepted scheme for measuring blood pressure using oscillographic methods; however there are a number of commonalties in the various proprietary techniques.

During each step, where the cuff pressure is held substantially constant (to avoid artifacts), see, e.g., U.S. Pat. Nos. 4,349,034, and 4,074,711 and European Patent Nos. EP-A-208520, EP-A-353315, and EP-A-353316, or continuously inflated or deflated, see, e.g., U.S. Pat. No. 4,625,277 and European Patent Nos. EP-A-249243

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and EP-A-379996, a pressure sensor detects the oscillations caused by movement of the arterial walls and superimposed on the cuff pressure. The amplitudes of these oscillations are recorded. It is thought by many that the oscillations, at the systolic or diastolic pressure, respectively, have an amplitude value or peak- to-peak value that is a fixed percentage of the maximum amplitude or maximum peak-to-peak value at mean pressure. Other criteria for translating oscillometric waveform data into blood pressure are known, and employed in the art. Thus, in the oscillometric measuring method the pressure determined as systolic or diastolic pressure generally is the pressure at which the amplitude or peak-to-peak value of the oscillations is at a specific cutoff, e.g., a percentage of the maximum amplitude of the oscillations.

These various oscillographic blood pressure measurements are prone to artifacts.

Typical disturbances superimposed on the pressure signal are movements of the patient and muscular tremor such as shivering. In addition, there are physiological peculiarities, including arrhythmias, such as bigeminy and trigeminy, as well as the cyclic changes of BP due to respiratory variation. In the case of respiratory variations, these changes are real, and may themselves have diagnostic significance.

Oscillometric blood pressure monitors may selectively disregard oscillations, which are related to artifacts. An artifact in known blood pressure monitors is recognized on the basis of a criterion derived from the so-called oscillation channel. In oscillometric blood pressure monitors, the oscillation channel is understood to be a signal channel obtained on the basis of the so-called pressure channel signal, which constitutes the pressure sensor output, by high-pass filtering. This oscillation channel thus

corresponds to the harmonic waves or oscillations superimposed on the pressure channel, disregarding the constant component. According to some known systems, this oscillation channel signal is rejected as having a superimposed artifact when either the ascending slope of an oscillation exceeds a maximum increase value or when, at a pressure step, the amplitude difference of two adjacent oscillations exceeds a maximum value or when an envelope criterion is not fulfilled according to which an examination is made as to whether two oscillation amplitudes have not become more than double or less than half between two adjacent steps or when the time interval between two oscillations varies by more than a specific percentage of the average time interval. Such a system, however, is not capable of making a distinction between movement artifact, cardiac arrhythmia or respiratory superimposition. U.S. Patent No. 5,355,890, incorporated herein by reference, relates to a system for oscillographic blood pressure measurement, employing pulse extraction techniques.

Because of the susceptibility of the algorithm used in the known oscillometric blood pressure monitor, both erroneous measurements and unnecessary alarms occur. This is of significance in particular since such blood pressure monitors are often employed in operating rooms where a multiplicity of other parameters of a patient must also be monitored, which may all cause alarms. Such medical apparatus must therefore keep the number of false alarms as low as possible, however without risking the recognition of a genuine physiological alarm.

U.S. Patent No. 5,222,020 describes a blood pressure measuring apparatus which is coupled with an occlusive cuff in order to acquire dynamics on a pulsatile wall motion

of human artery responding to the occlusive cuff as its pressure is lowered. The instantaneous cuff pressure (Pc) is first obtained with a pressure transducer; then its value is displayed on a CRT in real time as height variations of a mercury manometer along with the dynamic parameters describing the pulsatile wall motion. The dynamic parameters are basically its displacement velocity and acceleration of the motion generated by blood flow pulsating against the lowering Pc, which reflects the mechanical cardiac cycle of heart as reported by F. Takeda, et al., in Med. Bio. Eng. Comput., Vol. 29, Supplement Part 1, 1991 which is hereby incorporated by reference. See, M. Borow et al., Am. Heart J., Vol. 103, 1982; U.S. Pat. Nos. 4,718,428, 4,796,184, and 4,793,360.

U.S. Patent No. 5,178,154, incorporated herein by reference, relates to an impedance plethysmographic method utilizing peak aligned ensemble averaging. U.S. Patent Nos. 5,379,774 and 5,297,556, incorporated herein by reference, relate to impedance plethysmographs which measure arterial elasticity by changes in arterial volume. U.S. Patent No. 5,331,968 relates to an inductive plethysmographic transducer.

U.S. Patent Nos. 5,409,009 and 5,391,190 relate to implanted impedance plethysmography devices for use in association with pacemakers. U.S. Patent No. 5,188,106 relates to an implanted ultrasound transducer for measuring cardiac output and controlling a pacemaker. U.S. Patent Nos. 5,496,361 and 5,480,412 relate to cardiac wall accelerometers for control of a pacemaker.

U.S. Patent No. 5,370,122 relates to a cardiac monitoring device.

DEVICES THAT MEASURE PVR

There are a number of available devices that non-invasively measure Cardiac Output (CO). They use a variety of technologies. Each of these technologies determines peripheral vascular resistance as a function of a determined flow and pressure. Thermodilution is an invasive procedure that carries a risk of mortality and is expensive. See, U.S. Patent No. 5,241,966, incorporated herein by reference. Transthoracic Impedance monitors are difficult to use and do not provide accurate information. On the other hand, they are noninvasive and carry no risk. U.S. Patent No. 5,309,917 relates to a system for impedance plethysmography, a technique for noninvasive cardiac monitoring. Echocardiography is also noninvasive, but is expensive, relatively inaccurate and requires a skilled technician.

- U.S. Patent No. 5,390,679, incorporated herein by reference, relates to a cardiac output determining device which senses an arterial pressure waveform and compares the sensed waveform to a plurality of stored waveforms representative of known states.
- U.S. Patent No. 5,265,615, incorporated herein by reference, relates to a method for measuring systemic vascular resistance based on an analysis of pressure waveforms including a first dichrotic notch.
- U.S. Patent No. 5,211,177, incorporated herein by reference, relates to a non-invasive vascular impedance measurement system using a modified Windkessel model of the arterial system.

WIDEBAND EXTERNAL PULSE MONITORING

When using the standard auscultatory BP measurement technique, only a very small percentage (approximately 10%) of the energy recorded is within the audible range. Thus, the majority of the energy is dissipated as low frequency signals. These signals can be detected using appropriate wideband transducers. Surprisingly, when using such transducers, signals can be recorded when the BP cuff is inflated above SP.

Description of WEP signal

When a bolus of blood is ejected from the left ventricle, by a heart beat, a (pulse) wave of energy is created which travels from the heart to the periphery of the arterial system. When the energy wave comes up against a barrier (in this case where the arteries become very tiny arterioles), the wave is reflected back into the circulation, traveling from the periphery back towards the heart and great vessels. The majority of the energy in the pulse wave reflection is in the low frequency range. Both forward and backward waves can be recorded using a wideband low frequency transducer placed over the brachial artery.

Wideband external pulse (WEP) recording is based on the ability of a pressure sensor to record inaudible frequencies (down to .1 Hz) during blood pressure cuff deflation.

Three distinct components of the WEP signal can be detected, called K1, K2 and K3.

The K1 Signal

With cuff pressure above SP (at a point when no Korotkoff sounds are audible), a low frequency signal (K1) is present. For each individual, K1 has a characteristic shape

generally consisting of 2 systolic peaks and 2 troughs. The second trough represents the separation of the systolic and diastolic portions of K1. The early peak represents the energy generated by the contraction of the heart as the pulse wave travels from the heart toward the periphery. The early systolic K1 pattern is determined by ventricular ejection (stroke volume) and large artery stiffness.

The second (late) systolic K1 peak represents a measure of arterial pulse wave reflection. Wave reflection in the arterial system occurs from arterial terminations i.e. the arteriolar bed. Peripheral vascular resistance is a measure of the degree of contraction of the arteriolar bed. Since the level of vasoconstriction of the arteriolar bed is the major factor for both peripheral vascular resistance ("PVR") and the intensity of pulse wave reflection, the K1 pattern varies with measure peripheral vascular resistance. Other factors, such as age (i.e. arterial stiffness) may be involved in the baseline K1 pattern, but acute changes are due to changes in PVR.

K1 Analysis - Description of K1R

Three vectors are defined from baseline: the initial peak (Y1), the subsequent trough (Y2), and the second systolic peak (Y3), as shown in Figs. 9A and 9B. Fig. 9A shows a typical K1 pattern of a young person with normal blood pressure, while Fig. 9B shows a typical K1 pattern of an elderly hypertensive patient.

These patterns (K1 pattern) are reproducible in individuals, tend to change with age, yet have been found to vary in different physiological states. Analysis of these waves has led to a derivative called the K1 Ratio and the related K1R.

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A K1 Ratio is calculated by:

$$K1 Ratio = (Y1 - Y2) / Y3$$

$$K1R = ln (K1 Ratio)$$

Thus, K1R is the natural log of the K1 Ratio.

It has been demonstrated that this ratio declines with age, but more importantly, can change many-fold in a particular individual depending upon the state of vasodilatation. Thus, the concept has been developed that changes in K1R (and the K1 Ratio) are due to changes in reflectance of waves in the circulation. As such, K1R can be used as a direct measure of both the physical properties of large arteries and the degree of peripheral vasomotor tone.

The K2 Signal

K2 appears at SP and disappears at diastolic pressure, which approximately corresponds to the audible Korotkoff sound. The appearance/disappearance property of K2 is the basis for an objective and more accurate method for measuring blood pressure, called K2 analysis. A legitimate Korotkoff sound cannot be present without the visual presence of K2.

K2 Analysis

The K2 analysis technique using Wideband External Pulse (WEP) recording correlates better with the intraarterial blood pressure than the auscultatory technique. Blank, S. et al., Circulation, 77:1297-1305,1988. See also, Blank, Seymour G., "The Korotkoff

Signal and its Relationship to the Arterial Pressure Pulse", Ph.D. Thesis, Cornell University (1987) (UMI 8810638), expressly incorporated herein by reference.

The presentation of WEP data in more than one dimension has been the subject of some study. Denby, L. et al., "Analysis of the Wideband External Pulse: An application of Graphical Methods", Statistics in Medicine, 13:275-291,1994.

There are situations in which the auscultatory technique has acknowledged difficulty.

These include the presence of auscultatory gaps, pregnancy, and narrow pulse pressures.

WEP measurements have been proposed to assist in the interpretation of peripheral blood pressure measurements in the presence of auscultatory gaps. Blank, S. et al., "Characterization of Auscultatory Gaps With Wideband External Pulse Recording", Hypertension, 17(2):225-233, 1991.

In pregnancy and narrow pulse pressures, WEP measurements have been used as a validation standard with which to evaluate the auscultatory technique. Blank, S. et al., "How should diastolic blood pressure be defined during pregnancy?", Hypertension, 24:234-240,1994. Blank, S. et al., "Isolated elevation of diastolic blood pressure: real or artifactual?" Hypertension, 26:383-389, 1995. WEP has also been employed to assess underdeveloped K2 (auscultatory gaps) with respect to vascular stiffness and atherosclerosis. See, Cavallini et al., "Association of the Auscultatory gap with Vascular Disease in Hypertensive Patients", <u>Ann. Intern. Med.</u> 124:877-883 (1996).

The K3 Signal

K3 appears with cuff pressure between SP and DP and continues to be present below DP. K3 resembles the intraarterial pressure waveform. Thus, when calibrated according to K2 analysis (i.e. SP and DP), direct determinations of mean arterial pressure and noninvasive dp/dt measurements can be made.

Measurement of Mean Arterial Pressure from WEP Recording

The determination of mean arterial pressure is traditionally based on the formula:

 $MAP = Diastolic Pressure (DP) + k \times (SP - DP)$

where k represents a form factor which is generally assumed to be 1/3. In actuality, k depends on the shape of the intraarterial pressure pulse, and can vary from 0.2 to 0.5. Thus, significant errors can occur when calculating MAP in the traditional manner (from SP, DP and k factor).

Using WEP Recording, DP and SP can be accurately determined using K2 Analysis. Since K3 closely resembles the intraarterial pulse, and can be calibrated according to analysis of K2, MAP can be directly measured from the area under the curve. Analysis of K3 can yield an accurate measure of the k factor mentioned above.

Physiological Studies Relating K1 Ratio to Peripheral Vascular Resistance In 12 elderly patients, immediately prior to undergoing major joint replacement surgery, measurements of K1 Ratio (and K1R), cardiac output (CO), peripheral vascular resistance (PVR) and other hemodynamic variables were concurrently measured during 5 different physiological states. These included infusions of

epinephrine (E) and norepinephrine (NE) both before and following epidural blockade. The results of this study were published in 1994 ("Comparison of Changes in K1 ratio and Systemic Vascular Resistance following Epidural Anesthesia as indices of Vasodilatation", ASRA Annual Meeting 1994, p. 69).

Assessment of Cardiac Contractility Using WEP Recording

A measure of cardiac contractility can be determined noninvasively by determining the rate of rise of a calibrated K3 signal using the so-called dp/dt concept. Similarly, a measure of cardiac contractility may be derived from the upstroke of a calibrated K1 pattern.

Systems for Measurement of Wideband External Pulse

According to the prior art, the system designed to measure wideband external pulse

(WEP) acoustic emissions employs high precision, large dynamic range foil electret microphone with a linear high impedance electrometer.

Various piezoelectric materials are known, which are able to convert vibrations or movements into electrical impulses. These may include polyvinylidene fluoride polymers, e.g., Kynar®, or polylactic acid. See, U.S. Patent No. 5,298,602. AT&T provides a type of wideband Foil Electret Sensor, with no significant change in sensitivity under a pressure range of at least 0 to 250 mm Hg, with sensitivity over its entire surface and a flat (-3dB) bandwidth of from below 0.1 Hz to above 2000 Hz.

Therefore, such a Foil Electret microphone may be used as a wideband acoustic transducer in an apparatus to obtain the wideband external pulse, connected to a high impedance ($10^9\,\Omega$) amplifier, such as a Keithly electrometer (Model 600B) (Keithly Instruments, Cleveland OH) and then to a direct current amplifier model DCV-20 of an Electronic for Medicine/Honeywell model VR6 physiologic recording system (Electronics for Medicine, Pleasantville, N.Y.)

The known device includes an inflatable cuff for encircling the arm and receiving vibrational signals over the brachial artery. The cuff pressure may be controlled by a Hokanson E-10 cuff inflator (Hokanson, Issaquah WA) and the pressure may be manually read with a mercury column or a Gould-Stratham P23 ID or T4812 AD-R (Gould-Stratham, Oxnard, CA) pressure transducer connected to the physiologic recording system through a PDV-20 amplifier. The deflation rate of the Hokanson unit is manually set to about 2-4 mm Hg./sec.

The wideband acoustic data may be analyzed with a computer system, such as a DEC LSI 11/23 computer, sampling at 400 samples per second with 12 bit resolution. An IBM PC/AT or equivalent may also be used, sampling a 12 bit analog to digital converter at 500 samples per second, using CODAS (Dataq, Akron OH) data acquisition software.

Other Transducer Systems

An electret transducer array, as disclosed in U.S. Pat. 5,388,163, incorporated herein by reference, may be constructed of an electret foil and a backplate. The electret foil is

flexible, having two layers, a metal (such as aluminum) layer and a synthetic polymer (such as PTFE Teflon®) layer. The metal layer may be, e.g., two thousand Angstroms thick, while the polymer layer may be, e.g., between 2-100 microns thick. The polymer layer is given a permanent charge, to form an electret, to a predetermined value at, e.g., -300 volts, by conventional techniques. A positive compensating charge is induced in the backplate and the metal foil layer.

The electret element is situated to be sensitive to the acoustic waves traveling in the tissue. Thus, a mounting is provided which provides a vibration-free reference. Thus, any piezoelectric activity in the electret element is presumed due to relevant acoustic waves and not artifact. Thus, the transducer is used to detect vibrations from the brachial artery through skin and tissue. A backplate may be formed of a sintered or porous material to allow air flow behind the element while providing structural rigidity.

Multiple segments of an electret transducer array may be formed by the selective removal of the metal layer from the electret foil to achieve transducers of any desired shape, size, and location. Selective removal of portions of the metal foil layer for the purpose of forming segments may be accomplished by etching or dissolving the metal using a chemical reagent, such as a solution sodium hydroxide or ferric chloride, or otherwise in known manner with a variety of chemical and/or photoetching treatments.

Alternatively, segments may be defined on the foil prior to charging and mounting on the backplate. This may be done by selectively metalizing the polymer layer to form a foil. Selective metalization may be performed by conventional metal deposition techniques (e.g., masking, evaporation, sputtering, etc.) to form segments of any desired size, shape, and location. A continuous electrode foil having a polymer layer selectively charged (with either or both polarities) in defined locations may also be used.

Electrical leads are coupled to each individual electrode segment. Also provided is an electrical lead, coupled to the backplate, which may serve as a common lead for the transducers of the array. The electrical leads for the segments may also be formed as conductive traces on the surface of the electret element, preferably electrically insulated from the surface. By means of these leads, electrical signals produced by each transducer in response to incident acoustic signals may be accessed for amplification and other processing.

An alternative piezoelectric transducer may be used as a hydrophone, as disclosed in U.S. Pat. No. 5,339,290. Typical suitable polymers include PVDF, but the copolymer P(VDF-TrFE) is preferred because of its flexibility with regard to the poling process that is conventionally employed in defining a piezoelectrically strong active area. For example, the active area may be provided at the center of the piezoelectric membrane, which may be a single-sheet type or bilaminate. U.S. Patent No. 5,365,937 relates to a piezoelectric transducer for receiving heart sounds. U.S. Patent Nos. 5,337,752 and 5,301,679 relate to systems for the analysis of body sounds.

As disclosed in U.S. Pat. 5,363,344, a transducer may be formed of a material called C-TAPE by C-TAPE Developments, Ltd., 3050 S. W. 14th Place, Boynton Beach,

Fla. 33435. This material is the subject of U.S. Pat. No. 4,389,580, hereby incorporated by reference.

Therefore, the prior art discloses systems capable of obtaining wideband external pulse ("WEP") signals under laboratory conditions, and further discloses studies analyzing data so obtained to determine blood pressure. The prior art acknowledges the richness of the information included in the WEP signals, but does not teach or suggest how this information may be extracted and employed to determine the cardiac status of an individual patient, other than blood pressure, and further does not disclose automated instruments for obtaining and analyzing the WEP data. Therefore, the prior research of the present inventor remains inaccessible in a clinical setting.

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SUMMARY OF THE INVENTION

The present inventor has therefore sought to implement systems and methods to obtain reliable WEP data from patients in a clinical, office or home setting, and to analyze this data to produce not only reliable blood pressure ("BP") readings, but also cardiac output ("CO") and peripheral vascular resistance ("PVR") determinations.

The WEP data may also be analyzed to produce composite indicators of diagnostic or prognostic implication, which need not be directly related to traditional cardiovascular status determinations. Further, because the WEP data is multidimensional, it may be presented in a variety of ways to easily convey the complex information.

In analyzing the WEP data, the K1, K2 and K3 data from the WEP transducer are analyzed to yield significant information. However, an instrument may also include additional transducers for detecting other physiological parameters, which may be analyzed and presented separately or employed to provide improved indication of cardiovascular status.

CARDIOVASCULAR STATUS CALCULATIONS

Most of the energy generated under a blood pressure (BP) cuff contains frequencies below the audible range. In conjunction with a sphygmomanometer, a pressure sensor system having sensitivity down to 0.1 Hz, i.e., -3 dB sensitivity, produces a reproducible graphic pattern called the wideband external pulse (WEP). Three particular components of the WEP have been identified having particular significance, called K1, K2 and K3. The K1 signal is recorded with cuff pressure above systolic

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pressure, i.e., where no Korotkoff sounds are heard. The K1 signal generally exhibits three peaks of varying amplitude separated by two troughs. The second trough separates the systolic and diastolic portions of the cardiac cycle. The shape of the K1 is believed to be related to the physical properties of the arterial system. K2 appears and disappears at systolic pressure (SP) and diastolic pressure (DP) respectively. The appearance/disappearance property of the K2 may be used to accurately measure BP. The K3 resembles an intraarterial (peripheral) waveform, which can be calibrated with the K2 analysis to allow accurate mean arterial pressure and dp/dt determination.

According to the present invention, the waveform derived from the wideband external pulse sensor may be analyzed and changes in cardiac output and stroke volume for a given patient may be derived. Thus, a non-invasive monitor may be provided to determine cardiac and circulatory status of a patient. It has been found that by assessing the K1 ratio, PVR and changes in PVR can be assessed (see infra). By concurrently determining blood pressure by analysis of K2 and analyzing the K3 waveform, the mean arterial pressure (MAP) may be accurately determined, and CO may be derived according to the formula CO=MAP / PVR, or to obtain results in liters per minute, CO=80(MAP)/PVR in commonly expressed units. The various cardiovascular factors may be updated frequently, e.g., every 1-2 minutes. Since the K1, K2 and K3 waveforms are measurable from an external cuff, the need for invasive procedures or multiple instruments is eliminated. It is noted that full, unabridged cuff inflation/deflation cycles may not be necessary under certain circumstances, so that rapid measurements of CO may be obtained, from truncated measurement cycles.

The heart rate ("HR") can also be easily determined by WEP recording. Consequently, stroke volume ("SV") of a heartbeat can be calculated by the CO divided by HR:

SV = CO/HR.

The inventors hereof have found that, for a given individual, the shape of the K1 pattern, as expressed by the K1 ratio, is related to biometric factors and PVR, over a wide range of arterial pressures with varying hemodynamic conditions, i.e., changes in CO and vasomotor tone. Thus, for each patient, the ln (K1 ratio) is very closely correlated with PVR over the entire range of conditions. Since MAP (K2 and K3 analysis) and PVR (K1 analysis) are independently assessable, CO may be computed each time a measurement is made, e.g., a full cycle of cuff inflation/deflation. Thus, for an individual patient, relative changes in cardiovascular status may be monitored by non-invasive means, and once calibrated, absolute indications of cardiovascular status may be assessed.

There is no established "gold standard" for the measurement of arterial stiffness.

Population cross sectional data demonstrates that the K1 ratio and K1R are seen as strongly correlated to different measures of arterial stiffness. In regression analysis, when age is included in the analysis, arterial stiffness drops out as an independent factor, suggesting that the resting K1 pattern may reflect arterial structural changes associated with the aging process. The monitor according to the present invention, by directly measuring arterial compliance, can therefore be used to assess degenerative diseases of large arteries (including the aging process).

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The Peripheral vascular resistance is a known metric which, when multiplied by cardiac output, yields the mean arterial pressure. On the other hand, there are broader concepts which relate to the relationship of blood pressure and flow, which also depend on the size and status of the mammal being evaluated. Thus, by analyzing biometric factors in addition to WEP data, the standard metrics may be calculated. On the other hand, it may also be valuable to evaluate the standard metrics such as PVR, CO and MAP in view of biometric differences. For example, a mammal with a larger body mass would be expected to have a larger cardiac output and therefore lower peripheral vascular resistance. Therefore, in order to include such biometric considerations, the concepts are referred to herein as peripheral vascular impedance value ("PVI"), indicating this more complex relationship. One specific PVI representation, known in the study of cardiovascular status, is the PVRI, or the peripheral vascular resistance indexed for body surface area.

The size of the vascular tree of a given mammal tends to be correlated to its body surface area; therefore, the larger the surface area, the greater the amount of peripheral tissue, and the greater the vascular tree supplying that tissue. It is hypothesized by the present inventors that the effects of the peripheral vasculature on the K1 signal varies dependent on the size of the vascular tree. Thus, it is believed by the present inventors that the PVR calculation may be normalized for this effect by reference to body surface area.

There is thus believed to be a physiological basis for a relationship between K1R (ln[K1 ratio]), and PVRI. When a pressure pulse is generated by the heart, it creates a

(pulse) wave of energy which travels from the heart to the periphery of the arterial system. When the energy wave comes up against a barrier (in this case where the arteries become very tiny arterioles), the wave is reflected back into the circulation, traveling from the periphery back towards the heart and great vessels. The majority of the energy in the pulse wave reflection is in the low frequency range. This energy signal can be recorded using a wideband low frequency transducer placed over the brachial artery as WEP data, providing there is no blood flowing through it. The brachial artery is occluded by a pressure cuff (inflated above systolic pressure). Thus, this is a biological signal whose physiological significance has been hitherto unrecognized.

The present invention therefore includes the detection of these low frequency signals for:

analysis of a derivative of the K1 waveform - K1R;
measurement of PVRI (and PVR) from its relationship to K1R;
measurement of MAP from K2 and K3 analysis;
calculation of cardiac output from MAP and PVR;

derivation of a measure of arterial compliance by knowing PVR and the slope of the decay from K3; and

measurement of cardiac contractility from the upslope of K1 or K3.

Therefore, according to the present invention, significant cardiac status may be calculated by relatively simple analysis of the WEP data. The present invention

therefore provides a system and method for obtaining and analyzing the WEP data to determine cardiovascular status.

As stated above, in 12 elderly patients undergoing major joint replacement surgery, measurements of K1 Ratio (K1R), CO, PVR and other hemodynamic variables were concurrently measured during 5 different physiological states, including infusions of epinephrine (E) and norepinephrine (NE) both before and following epidural blockade. See, "Comparison of Changes in K1 ratio and Systemic Vascular Resistance following Epidural Anesthesia as indices of Vasodilatation", ASRA Annual Meeting 1994, p. 69. Reanalysis of this data by the present inventors, relating the K1R (ln [K1 Ratio]) to peripheral vascular resistance index (PVRI) demonstrated a tight relationship (r=0.96).

The determined relationship between K1R and PVRI, which is PVR indexed to body surface area, is:

$$K1R = -.004 \times (PVRI) + 3.217$$

or

$$PVRI = (3.217 - K1R) \times H250$$

From these equations, when K1R = 0, PVRI = 714 dyne sec cm⁻⁵ m⁻². Furthermore, for every change of K1R of 1, PVRI changes by 250 units. Thus, with the above formula and correction for body surface area, K1 analysis can be used to directly and noninvasively measure PVR. As stated above, once PVR is determined, CO can be derived using measurements of MAP using the formula CO = MAP/PVR, or CO (L/min.) = 80(MAP)/PVR.

These specific mathematical relationships between K1R and PVRI were derived from a relatively homogeneous patient population of elderly patients undergoing total joint arthroplasty. The relationship is first order linear, and has a high correlation coefficient (r=0.96), verifying the physiological significance of the relationship. Nevertheless it is possible that the exact mathematical relationship between K1R and PVRI may vary in certain populations, e.g., obstetric patients or neonates. Further, it may be found that, under certain circumstances, a different biometric compensation is necessary to determine PVR. Therefore, for each subpopulation, the relation of K1R and PVI may be determined, with the algorithm selected based on the patient subpopulation identification as necessary. It is also noted that in particular instances, the K1 signal may be analyzed in a more sophisticated manner, to determine characteristics of the arterial system.

Arterial Compliance can be derived using a first order Windkessel model of the circulation by measuring the downslope of the K3 signal. The time constant of the exponential downslope equals (PVR) × H (Arterial Compliance). Since we can determine the downslope directly from K3, and the PVR from K1R, we can compute Arterial Compliance:

$$C = \tau_{K3}/PVR$$

Arterial compliance measured noninvasively by WEP recording may provide hitherto unobtainable information on degenerative diseases of large vessels such as atherosclerosis, calcification of great vessels, and hardening of the arteries from aging and hypertension.

Likewise, cardiac contractility may be determined by analyzing the K1 or K3 upslope. Furthermore, because of the richness of the data obtained by WEP analysis, the presentation need not be limited to known parameters, and in fact the WEP system according to the present invention may be used to generate composite indices with prognostic or diagnostic significance. Further, while the inventors hereof have found that standard cardiovascular indices may be determined by relatively simple analyses. more complex analyses of the WEP data may be conducted, using algorithms, neural networks or the like to produce known or new relationships between the WEP data and prognostic or diagnostic measures. Further, while the simple calculations generally required to obtain cardiovascular status are often sufficient, exceptions, if any, to these calculation forms may be identified and corrected to improve reliability. Neural networks are known processing systems for determining the solution to problems which are very difficult to handle by means of conventional logic systems, or where the logic or algorithm is complex or not well understood. Neural networks are generally programmed by "training" with data sets, rather than by explicit definition of their expected behavior. While conventional methods require complex algorithms, which explicitly formulate the relationship between input variables, neural nets "learn" the relationship between the variables. For each neural net, the connections and/or weighting of connections must be provided so that for a given input pattern the neural net generates an appropriate output pattern. See, D.E. Rumelhart et al., "Learning Internal Representations by Error Propagation", in D.E. Rumelhart & J.L. McClelland (Eds.), Parallel Distributed Processing: Explorations in the Microstructure of Cognition (Vol. 1), pp. 318-362, MIT Press, 1986, Cambridge, Mass. See also, U.S. Pat. No. 5,253,329, incorporated herein by reference. Neural Network methods may

be combined with fuzzy logic techniques in order to provide expert input into the processor operation. See U.S. Patent Nos. 5,448,681 and 5,446,826, incorporated herein by reference.

Therefore, given the richness of the cardiovascular status information contained within the WEP signal, a neural network may be trained to associate WEP signal patterns and prognostic or diagnostic information. For example, a large series of persons may be subjected to WEP surveillance along with traditional medical care. Data is retained including raw or processed WEP signals, as well as details of other clinically significant parameters, diagnoses and outcomes. After a large amount of data is obtained, it is used to design and train a neural network to relate the WEP signal data with the diagnoses and outcomes which were determined for each patient. Other clinical data may also be included in the analysis, design and training. The trained neural network may then be able to receive WEP signal data and possibly other information and output information predicting diagnosis or outcome. Where this prediction has a low error, e.g., root mean square error over the training data set or an identifiable subpopulation thereof, the neural network may then be employed as a diagnostic or prognostic tool.

TRANSDUCER

A variety of transducer types may be used in the present invention. For example, one version may use a more expensive transducer which would be non disposable.

Alternately, cheaper transducers for simpler monitors may be used. Finally, a version may include a disposable cuff for use in patient care environments where infection control is an issue e.g. intensive care, emergency room, neonatal units. The disposable

version may also include a separate sensor which is secured over the brachial artery with an adhesive. Once placed, this would also facilitate comparison of repeated estimations with changing physiological states and make it easier for nursing staff to oversee.

The preferred wideband acoustic transducer according to the present invention has an acoustic sensitivity over the range 0.5-500 Hz, and more preferably at least 0.1-5000 Hz, under application of a range of 0-300 mm Hg applied pressure. Further, the effect of pressure is preferably predictable and repeatable under a range of environmental and applied conditions. Therefore, it is apparent that the lower range of sensitivity extends well below the normal audible range, and further that normally compensated audio componentry is generally insufficient, having a -3dB lower cutoff of around 20 Hz. Normal pressure transducers, on the other hand, have the low frequency sensitivity, but may fall short on the upper end, and are not generally sensitive enough or configured properly to accurately receive the WEP acoustic signal. It has been found that electret transducers, known in the art, are suitable as wideband acoustic transducers under the pressure cuff. However, prior transducers were laboratory instruments, having high cost and limited availability. Further, when the transducer is integrated into a system, external compensation may be applied to allow use of transducers which have low selectivity, being sensitive to a number of environmental factors, in addition to acoustic vibrations.

A low cost system may therefore be implemented using a metalized Kynar® sheet transducer (ELF Atochem/AMP Sensors). Kynar® is a polyvinylidene fluoride

(PVDF) homopolymer or copolymer, formed as a sheet. This sheet has a high dielectric strength of about 30 V/mil, and is highly piezoelectric. A metalized 22 mil Kynar® sheet has a source impedance of about $10^{13} \Omega$ per square, thus requiring a relatively high impedance amplifier for linear wideband operation. Alternatively, the electret transducer may be integrated with a charge balancing amplifier, providing a direct pulse modulated output from the transducer system.

Another alternative transducer system that may be used is the "acoustic contact sensor" ARC model 701010, available from Apollo Research Corporation, Depew NY. This device can easily be modified to achieve the required low frequency response (0.1 Hz) of, e.g., the "pulse pressure transducer" ARC model 701012, while having a housing suitable for situation under a pressure cuff.

It is preferred to localize the sensitive area of the transducer over the brachial artery at the distal edge of the cuff, to maintain a high signal to noise ratio and reduce artifacts. Therefore, one aspect of the invention involves simplifying the placement of the WEP transducer over the brachial artery. This may be done in a number of ways. First, the WEP signal may be obtained during manual placement, seeking the maximum signal amplitude, presumably when the transducer is over the artery. Alternately, a multisegmented transducer is provided which is placed generally over the artery, so that the segment or segments which have the maximum signal amplitude or otherwise determined to have optimal placement may be used in subsequent analysis.

By segmenting the wideband external pulse transducer, a number of advantages may accrue. First, by localizing an active segment or segments over the artery of interest.

generally the brachial artery, the signal to noise ratio of the signal will be increased. Further, various artifacts may be minimized in relation to the signal of interest. Transducer segments located distal from the artery of interest may be used as control segments, allowing compensation of characteristics of the active segment. A segmented electrode system may also allow phase differentiation of tissue or vessel acoustic conduction, and allow implementation of a phased array transducer. The output of the phased array may be processed in known manner to detect the location and nature of a signal source, and to differentiate various signal sources, allowing effective filtering.

In one embodiment, the metal foil layer of the electret foil is provided as a plurality of discontinuous segments. These segments define the shape, size, and location of the active areas of individual electret transducer elements in the array. Data from a number of such segments may be obtained. This allows, for example, segmentation of the transducer into regions, one or more of which may be used to measure the arterial pulse, and optionally allowing one or more regions as compensation segments to identify and compensate for artifacts, environmental factors and interference.

Like the individual segments defining transducer shapes, the array itself may be formed of any size and shape. So, for example, the present invention may provide a single planar transducer, or a multiple transducer array curved to fit a three-dimensional contour. The known foil electret transducer includes a stiff support member. A film transducer according to the present invention also preferably includes a stiff support, or may be provided as a flexible member under the pressure cuff in such configuration

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to retain low frequency sensitivity and relative isolation from changes in output due to changes in cuff pressure.

By employing a low cost polymer film transducer with appropriate electronics for conditioning and compensating the high impedance signal, a mass produced device is possible. In addition, by employing a metalized polymer film transducer, the transducer may be well integrated into the device, i.e., the cuff structure. This may therefore be used as an alternative to the higher cost electret transducer.

Unlike well compensated sensors, raw PVDF films are both piezoelectric and pyroelectric, requiring temperature compensation for accurate long term output. However, if the temperature induced changes occur on a timescale much larger than acoustic emissions, then these may be separated by time filtering, or time filtering in conjunction with a temperature compensation circuit. It is noted that, in the present system, two effects may induce thermoelectric effects. First, the pulsatile arterial blood flow may produce cyclic temperature variations. Since the cuff intermittently occludes blood flow, the cuff inflation may induce thermal variations in the output of the transducer. However, these signals will generally be small, and even if significant, may be generally filtered from the true acousto-electric signal, e.g., by a model based filter implemented in the processing computer.

Electret materials, such as Kynar® (PVDF), may also be responsive to acceleration, vibration, flexion, and other environmental influences. In order to eliminate these unwanted influences from the desired measured variable, the system may compensate

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Energy For Evaporation

Figure 5 is a graph which can be used in calculating the amount of energy needed to control the size of delivered droplets by controlling the amount of evaporation 5 of carrier from the aerosolized droplets. The graph of Figure 5 contains two types of information, the density of evaporated water vs. temperature and relative humidity, and the cooling of the air as the water evaporates. lines that show a rapid increase with temperature portray 10 the density of water vapor in air, at 25, 50, 75, and 100% The 100% relative humidity curve relative humidity. represents the maximum number of milligrams of water that can be evaporated per liter of air. The diagonal lines show the temperature change of the air as the water (hereafter called the 15 droplets evaporate As the evaporation proceeds, the trajectory curves). density and temperature will change by moving parallel to To calculate these curves, air density of these curves. air specific heat grams/liter, 20 calories/gram, and water latent heat of vaporization of 0.583 cal/mg were assumed. These values imply that a liter of air will cool 2 celsius degrees for every milligram of water evaporated, i.e. evaporating 10 micro-liters will cool a liter of air 20 celsius degrees.

Figure 5 can be used to calculate the amount of preheating needed to evaporate all or substantially all of the carrier in the aerosolized particles. As an example, assume the initial ambient conditions are 25°C and 50% relative humidity. Further, assume that one wants to evaporate 10 μ l (10mgs) of water from an aqueous drug solution. Finally, assume the final relative humidity is 75%. Under these conditions the aqueous carrier would not evaporate completely. More specifically, the final particles would contain approximately equal amounts of drug and water. To calculate the amount of energy to add for

this delivery manoeuver, refer to Figure 5. Locate the point corresponding to 25°C and 50% relative humidity. Move up by 10 milligrams, the amount of water to be evaporated. Now move to the left until the 75% RH curve is 5 crossed. This occurs at about 29°C. These conditions (75% RH and 29°C) represent the condition of the air as delivered to the patient. However, still more energy must be added to make up for the cooling of the air as the water To calculate this amount of heat, move evaporates. 10 parallel to the air mass trajectory curves (downward and to the right) until the initial ambient water vapor density is reached, at approximately 47°C. Thus, sufficient heat to warm the air by 22°C must be added to achieve near complete evaporation.

Figure 6 includes similar information with respect to ethanol which can be used in a similar manner. Figure 5 shows the density of water vapor in air at 25, 50 and 75°C and 100% saturation with the air mass trajectory during evaporation also shown. The same is shown in Figure 6 for 20 the density of ethanol in air.

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The evaporation and growth rates of aqueous droplets is a function of their initial diameter, the amount of drug dissolved therein (concentration) and the ambient relative The determining factor is whether the water 25 vapor concentration at the surface of the droplet is higher Because the or lower than that of the surrounding air. relative humidity at the surface of a particle (i.e. droplet of aerosolized formulation) is close to 100% for all the high concentration formulations, a five micron 30 droplet will evaporate to a 1 micron dry particle in 0% humidity in less than 20 ms. However, if a particle of drug 1 micron diameter is inhaled into the lungs (99.5% humidity) it will grow to about 3 microns in diameter in approximately one second by accumulating water from the 35 humid lung environment.

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Desiccator

The opening 38 may have a desiccator 41 positioned therein which desiccator includes a material which removes water vapor from air being drawn into the flow path 29. By reducing or more preferably eliminating water vapor from the air any water in particles of formulation can be more efficiently evaporated. Further, the particles delivered to the patient will have a smaller and more uniform size even if energy is not added to cause evaporation of water 10 from the particles of the formulation.

The device may include a mouth piece 30 at the end of the flow path 29. The patient inhales from the mouth piece 30 which causes an inspiratory flow to be measured by flow sensor 31 within the flow path which path may be, and 15 preferably is, in a non-linear flow-pressure relationship. This inspiratory flow causes an air flow transducer 37 to This signal is conveyed to a generate a signal. microprocessor which is able to convert, continuously, the signal from the transducer 37 in the inspiratory flow path 20 29 to a flow rate in liters per minute. The microprocessor 26 can further integrate this continuous air flow rate signal into a representation of cumulative inspiratory volume. At an appropriate point in the inspiratory cycle, -a. the microprocessor can send a signal to send power from the 25 power source 43 to the air-heating mechanism 14 which uses information from the hygrometer 50, thermometer 51 and formulation. size and amount of particle microprocessor also sends a signal to an actuator which causes the mechanical means (e.g., the piston 24) to force 30 drug from a container of the package into the inspiratory flow path 29 of the device and ultimately into the After being released, the drug and patient's lungs. carrier will pass through a porous membrane 3 to aerosolize the formulation and thereafter enter the lungs of the 35 patient.

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When the formulation 5 includes water as all or part of the carrier it is also desirable to include a desiccator 41 within the flow path 29. The desiccator 41 preferably located at the initial opening 38 but maybe 5 located elsewhere in the flow path 29 prior to a point in the flow path when the formulation is fired into the flow path in the form of aerosolized particles. By drawing air through the desiccator 41 water vapor within the air is removed in part or completely. Therefore, only dried air 10 is drawn into the remainder of a flow path. Since the air is completely dried water carrier within the aerosolized particles will more readily evaporate. This decreases the energy needs with respect to the heating devices 14. desiccator material can be any compound which absorbs water 15 vapor from air. For example, it may be a compound selected from the group consisting of P_2O_5 , $Mg(ClO_4)$, KOH, H_25O_4 , NaOH, CaO, CaCl, ZnCl, and CaSO.

Flow/Volume Parameters

Figure 9 is a two-dimensional graph wherein the 20 inspiratory flow rate is plotted against the inspiratory patient's inspiratory flow volume. The inspiratory volume may be simultaneously and separately determined, e.g., measured. The measurement is taken and the information obtained from the measurement provided to 25 a microprocessor which microprocessor is programmed to release analgesic drug (1) at the same point relative to inspiratory flow and inspiratory volume at each release of drug and (2) to select that point within prescribed parameters of inspiratory flow rates and inspiratory 30 volumes. In the particular results plotted in figure 9 the microprocessor was programmed to release drug in four general areas with respect to the inspiratory flow rate and This resulted in data inspiratory volume parameters. points being plotted in four general areas on the two-

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dimensional graph of figure 9. The four areas are labeled A, B, C and D. In area A (showing solid triangles), the drug was released when the patient's inspiratory flow rate was "slow to medium" (0.10 to 2.0 liters per sec) with an 5 "early" inspiratory volume of 0.15 to 0.8 liters. In area B (showing open triangles), the drug was released at a "slow" inspiratory rate/0.10 to 1.0 liters/sec) and a "late" volume (1.6 to 2.8 liters). In area C (showing solid diamonds), the drug was released at a "fast" 10 inspiratory flow rate (3.5 to 4.5 liters/sec) and a "late" volume. In area D (showing solid circles), the drug was released at a "fast inspiratory flow rate and an "early" inspiratory volume.

The results shown in figure 9 were obtained while 15 administering a radioactively labeled drug to a human. After the administration of the drug it was possible to determine not only the amount of drug, but the pattern of drug deposited within the lungs of the patient. Using this information two conclusions were reached. Firstly, it was 20 determined that it is important to simultaneously and separately consider (in real time) both inspiratory flow rate and inspiratory volume when determining the point for drug release for intrapulmonary drug delivery. Changes in either parameter can greatly effect the amount of drug 25 deposited. Thus, when treating a patient the drug should be released at approximately ($\pm 10\%$, preferably $\pm 5\%$ and most preferable as close as possible to the first release point) the same inspiratory flow rate and inspiratory volume each time - going back to the same point each time for the same 30 patient ensures repeatable dosing. In practice the tighter the point is defined the greater the repeatability of However, if the point is defined to precisely it can be difficult for the patient to obtain that rate/volume point again. Thus, some degree of tolerance is generally 35 applied. Secondly, it was found that within particular

ranges with respect to inspiratory flow rate and inspiratory volume it was possible to obtain a consistently high percentage amount of drug deposited in the lung. Such results are shown graphically within the three dimensional graph as shown in figure 10.

The third dimension as shown in figure 10 (the height of the four columns) indicates the percentage amount of drug deposited based on the total amount of drug released to the patient. The area labeled A clearly showed 10 the highest percentage of drug delivered to the patient based on the amount of drug released. Using this information it was possible to calculate a specific area regarding inspiratory flow rate and inspiratory volume at which it is possible to obtain not only a high degree of 15 repeatability in dosing, but obtain a higher percentage of drug being delivered based on the percentage of drug Specifically, it was determined that the drug released. should be released within an inspiratory flow rate range of 0.10 to 2.0 liters per second and at an inspiratory volume 20 in the range of about 0.15 to about 0.80 liters. range is shown by the rectangularly shaped column of figure 11.

In that intrapulmonary drug delivery systems often provide for erratic dosing it is important to provide a 25 method which allows for consistent, repeatable dosing. by simultaneously and separately is obtained considering both inspiratory flow rate and inspiratory volume in order to determine a point by its abscissa and If both measurements are separately considered ordinate. 30 the drug can be released anywhere along the abscissa and ordinate scales shown in figure 9. Once a point is selected (such as by randomly selecting a point in box A of the graph of figure 9) that selected point (with the same coordinants) is used again and again by a given patient to 35 obtain repeatable dosing. If only one parameter is

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measured (abscissa or ordinate) and drug is released based on that parameter the drug release point is defined by a line on the graph of figure 5. When drug is released again the release can be at any point on that line. For example, 5 the inspiratory flow rate (measured horizontally on the abscissa) might be defined by a point. However, inspiratory volume (which was not measured and/or considered) would be defined only by a vertical line. Thus, subsequent releases would be at different volumes 10 along that vertical line and the dosing would not be consistent. By measuring both inspiratory flow rate on the abscissa and inspiratory volume on the ordinant the coordinants will mark a point for drug release. That point can be found again and again to obtain repeatability in 15 dosing. The same point should be selected each time as closely as possible and within a margin of errors of ±10% with respect to each criteria. The margin for error can be increased and still maintain acceptable levels repeatable dosing - but the error should keep the drug 20 release point inside the box A of figure 9.

By examining delivery of drug associated with the data points plotted in figure 9, it is possible to determine a preferred and particularly preferred and most preferred range as per figures 11, 12 and 13. 25 preferred range of figure 11 shows drug released at a volume of 0.15 to 0.8 liters and rate of 0.10 to 2.0 liters/second. The particularly preferred range plotted in figure 12 indicates that the inspiratory flow should be within the range of 0.2 to about 1.8 liters per second with 30 an inspiratory volume in the range of 0.15 to about 0.4 liters. The most preferred range (figure 13) is from about 0.15 to about 1.8 liters per second for the inspiratory flow rate and about 0.15 to about 0.25 liters for the inspiratory volume. Thus, preferred delivery can be 35 obtained by (1) repeatedly delivering aerosolized

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formulation to a patient at the same simultaneously and separately measured inspiratory flow rate and inspiratory volume and (2) releasing drug to the patient within specified therapeutically effective ranges as shown within figures 11, 12 and 13. The invention involves releasing drug (after measuring) inside the ranges as per figures 11, 12 or 13. Thus, the release could begin inside or outside the range. Preferably the drug release begins inside the range and more preferable begins and ends inside the ranges of figures 11, 12 or 13.

The methodology of the invention may be carried out using a portable, hand-held, battery-powered device as disclosed herein which uses a microprocessor as per U.S. Patents Nos. 5,404,871, issued April 11, 15 5,450,336, issued September 12, 1995 incorporated herein by In accordance with another system the reference. methodology of the invention could be carried out using the device, dosage units and system disclosed in US 94/05825 with modifications as described herein. 20 accordance with the present system the analgesic drug (which is preferably a narcotic) is included in an aqueous formulation which is aerosolized by moving the formulation through a flexible porous membrane. Alternatively, the methodology of the invention could be carried out using a 25 mechanical (non-electronic) device. Those skilled in the art recognized that various components can be mechanically set to actuate at a given inspiratory flow rate (e.g. a spring biased valve) and at a given volume (e.g. a spinable flywheel which rotates a given amount per a given volume). 30 The components of such devices could be set to allow drug release inside the parameters of figures 11, 12 or 13.

The analgesic drug which is released to the patient may be in a variety of different forms. For example, the drug may be an aqueous solution of drug, i.e., drug dissolved in water and formed into small particles to

create an aerosol which is delivered to the patient. Alternatively, the drug may be in a solution wherein a low-boiling point propellant is used as a solvent. In yet, another embodiment the drug may be in the form of a dry 5 powder which is intermixed with an airflow in order to provide for particlized delivery of drug to the patient. Regardless of the type of drug or the form of the drug formulation, it is preferable to create drug particles having a size in the range of about 0.5 to 5 microns. 10 creating drug particles which have a relatively narrow range of size, it is possible to further increase the efficiency of the drug delivery system and improve the repeatability of the dosing. Thus, it is preferable that the particles not only have a size in the range of 0.5 to 15 5 microns but that the mean particle size be within a narrow range so that 80% or more of the particles being delivered to a patient have a particle diameter which is within ±50% of the average particle size, preferably ±20% and more preferably ±5% of the average particle size.

20 The velocity at which the aerosolized drug is released to the patient is also important in terms of obtaining a high degree of repeatability in dosing and providing for a high percentage of drug being delivered to the patient's lungs. Most preferably, the drug is released 25 from a container in a direction which is normal to the patient's airflow. Accordingly, the drug may be released directly upward so that its flow is at a 90° angle with respect to the patient's inspiratory flow which is preferably directly horizontal. After being released, the 30 drug velocity decreases and the drug particles remain suspended for a sufficient period of time to allow the patient's inspiration to draw the drug into the patient's lungs. The velocity of drug released in the direction from the drug release point to the patient may match the 35 patient's inspiratory flow rate but is preferably slower

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on the density and viscosity of the formulation keeping in mind that the object is to provide aerosolized particles having a diameter in the range of about 0.5 to 5 microns.

The drug formulation may be a low viscosity liquid 5 formulation. The viscosity of the drug by itself or in combination with a carrier is not of particular importance. However, the formulation must have characteristics such that it can be forced out of openings to form an aerosol, e.g., using force (e.g., 20 to 500 psi) to form an aerosol 10 preferably having a particle size in the range of about 0.5 to 5 microns.

Drug may be stored in and/or released from a container of any desired size. In most cases the size of the container is not directly related to the amount of drug being delivered in that most formulations include relatively large amounts of excipient material e.g. water or a saline solution. Accordingly, a given size container could include a wide range of different doses by varying drug concentration.

The amount of analgesic drug delivered to the patient will vary greatly depending on the particular drug being delivered. In accordance with the present invention it is possible to deliver a wide range of analgesic drugs. For example, drugs included within the container could be drugs which have a systemic effect such as narcotic drugs, for example morphine, fentanyl and sufentanil. Other useful drugs include those in a class known as NSAID's or non-steroidal anti-inflammatory drugs - particularly ketorolac and including acetaminophen, and ibuprofen.

Drug containers may include indices which may be electronic and may be connected to a power source such as a battery. When the indices are in the form of visually perceivable numbers, letters or any type of symbol capable of conveying information to the patient. Alternatively, the indices may be connected to a power source such as a

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battery when the indices are in the form of magnetically, optically or electronically recorded information which can be read by a drug dispensing device which in turn provides visual or audio information to the user. The indices can be designed for any desired purpose but in general provides specific information relating to the day and/or time which the drug within a container should be administered to the patient. Such indices may record, store and transfer information to a drug dispensing device regarding the number of doses remaining in the container. The containers may include labeling which can be in any format and could include days of the month or other symbols or numbers in any variation or language.

In addition to disclosing specific information 15 regarding the day and time for drug delivery the indices could provide more detailed information such as the amount of drug dispensed from each container which might be particularly useful if the containers included different Further, magnetic, optical and/or amounts of drug. 20 electronic indices could have new information recorded onto them which information could be placed there by the drug dispensing device. For example, a magnetic recording means could receive information from the drug dispensing device indicating the precise time which the drug was actually 25 administered to the patient. In addition to recording the time of delivery the device could monitor the expected efficacy of the delivery based on factors such as the inspiratory flow rate which occurred following the initial The information recorded could then be release of drug. 30 read by a separate device, interpreted by the care-giver and used to determine the usefulness of the present treatment methodology. For example, if the patient did not appear to be responding well but the recorded information indicating that the patient had taken the drug at the wrong 35 time or that the patient had misdelivered drug by changing

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inspiratory flow rate after initial release it might be determined that further education in patient use of the device was needed but that the present dosing methodology might well be useful. However, if the recordings indicated that the patient had delivered the drug using the proper techniques and still not obtained the correct results a different drug or dosing methodology might be recommended.

The method of managing a patient's pain may be carried out using a hand-held, portable device comprised of (a) a device for holding a disposable package comprised of at least one but preferably a number of drug containers, (b) a propellant or a mechanical mechanism for moving the contents of a container through a porous membrane (c) a monitor for analyzing the inspiratory flow, rate and volume of a patient, and (d) a switch for automatically releasing or firing the mechanical means after the inspiratory flow and/or volume reaches a threshold level. The device may also include a transport mechanism to move the package from one container to the next. The entire device is self-contained, light weight (less than 1 kg preferably less than 0.5 kg loaded) and portable.

The device may include a mouth piece at the end of the flow path, and the patient inhales from the mouth piece which causes an inspiratory flow to be measured within the flow path which path may be in a non-linear flow-pressure relationship. This inspiratory flow causes an air flow transducer to generate a signal. This signal is conveyed to a microprocessor which is able to convert, continuously, the signal from the transducer in the inspiratory flow path to a flow rate in liters per minute. The microprocessor can further integrate this continuous air flow rate signal into a representation of cumulative inspiratory volume. At an appropriate point in the inspiratory cycle, the microprocessor can send a signal to an actuation means (and/or a vibration device below the resonance cavity).

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When the actuation means is signaled, it causes the mechanical means (by pressure or vibration) to move drug from a container on the package into the inspiratory flow path of the device and ultimately into the patient's lungs.

5 After being released, the drug and carrier will pass through a porous membrane which is vibrated to aerosolize the formulation and thereafter the lungs of the patient.

Convex/Flexible Porous Membrane

As shown in Figure 3 the convex shape that the 10 flexible membrane 3 takes on during use plays an important The membrane may be rigid and convex such as the rigid convex membrane 80 shown in Figure 8. Alternatively, formulation 5 is forced from the container 1 by force applied from a source such as the piston or plate 24 15 causing the formulation 5 to press against a flexible membrane 3 causing it to convex outward beyond the plan of the resting surface of the membrane 3 and beyond the plan of the inner surface of the channel 11 which is aligned with the surface or membrane 3 when the container 1 is in 20 a drug release position. The convex shape of the membrane 3 is shown in Figure 3. The convex upward distortion of the membrane is important because it positions the pores of the membrane beyond the boundary layer 13 (shown in Figure 3) into faster moving air of the channel 29. A number of 25 containers may be connected together to form a package 46 as is shown in Figure 7. The package 8 is in the form of an elongated tape but can be in any configuration, e.g., circular, square, rectangular, etc.

When pores of the membrane 3 are positioned beyond 30 the boundary layer into the faster moving air of the channel advantages are obtained. Specifically, the (1) formulation exiting the pores is moved to an air stream where it can be readily carried to the patient and (2) the particles formed do not exit into slow moving or "dead" air

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and thus do not rapidly decelerate to a degree such that particles behind them catch up with, collide into and merge with the particle. Particle collisions are not desirable because they (a) result in particles which are too large and cannot be efficiently inhaled into the lung; and (b) result in an aerosol with diverse and unpredictable particle sizes. Either or both (a) and (b) can result in erratic dosing.

The air-heating mechanism 14 heats the surrounding 10 air within the flow path 29. This causes carrier in the formulation to be evaporated more readily. If sufficient heat is added the only material reaching the patient is the substantially dry analgesic drug.

The methodology of the present invention could be 15 carried out with a device that obtains power from a plug-in source. However, the device is preferably self-contained, hand-held device which is battery powered. Heating mechanisms of various types can be used. example, see the heating mechanism in the self-contained, 20 portable sealer for plastic colostomy bags in French patent 2,673,142 which is incorporated herein by reference. portable heater is also taught in European patent applications 0,430,566 A2 for a "Flavor delivering article" and 0,358,002 for "Smoking articles utilizing electric 25 energy, "both of which are incorporated herein by reference to disclose and describe heating components powered by batteries.

Recording Information

The device preferably includes a means for recording a characterization of the inspiratory flow profile for the patient which is possible by including a microprocessor in combination with a read/write memory means and a flow measurement transducer. By using such devices, it is possible to change the firing threshold at any time in

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response to an analysis of the patient's inspiratory flow profile, and it is also possible to record drug dosing events over time. In a particularly preferred embodiment the characterization of the inspiratory flow can be recorded onto a recording means on the disposable package.

The pre-programmed information is contained within a nonvolatile memory which can be modified via an external this pre-programmed another embodiment, device. information is contained within a "read only" memory which 10 can be unplugged from the device and replaced with another memory unit containing different programming information. In yet another embodiment, a microprocessor, containing read only memory which in turn contains the pre-programmed information, is plugged into the device. For each of these 15 three embodiments, changing the programming of the memory device readable by a microprocessor will radically change the behavior of the device by causing the microprocessor to be programmed in a different manner. This is done to different types accommodate different for drugs 20 treatment.

one embodiment of the methodology of invention several different criteria are simultaneously considered. (1) The inspiratory flow rate and inspiratory volume are simultaneously and separately measured to insure (2) The drug is released inside the 25 repeatability. 12 or 13 with figure figures 11, parameters of (3) The particle size of parameters being most preferred. the released drug is in the range of 0.5 to 5 microns and 80% or more and the particles have the same size as the 30 average particle size ±10% in size. (4) particles are released at a velocity which is obtained at a flow rate in the range of greater than -2.0 liters/sec. As indicated early the and less than 2.0 liters/sec. actual velocity can vary based on a number of factors. 35 release velocity should be determined so that the particles

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are at or are slowed to zero velocity after traveling about 0.5 to 2 cm from the release point in the absence of patient inhalation. In the presence of inhalation flow the particles move along with the flow - not faster than the flow. The speed being measured from the drug release point in a direction toward the back of the throat of the patient.

After dosing a patient with a systemic analgesic drug it is desirable to take blood samples and make 10 adjustments as needed to obtain the desired drug to blood ratio. In accordance with all methods the patient does not push a button to release drug. The drug is released automatically by signals from the microprocessor using measurements obtained.

The amount of analgesic drug delivered to the 15 patient will vary greatly depending on the particular drug being delivered. In accordance with the present invention it is possible to deliver a wide range of different analgesic and narcotic drugs with the most preferred drug 20 being sufentanil which is generally administered to a patient in an amount in the range of about 2.5 μg - 100 μg . It is pointed out that sufentanil is approximately ten times more potent than fentanyl (another preferred drug) so that fentanyl is generally delivered to a patient in an 25 amount of about 25 μg - 1000 μg . These doses are based on interpulmonary delivery when assumption that methodology is used the efficiency of the delivery is approximately 10% and adjustments in the amount released must be made in order to take into account the efficiency 30 of the device. The differential between the amount of analgesic drug actually released from the device and the amount of analgesic drug actually delivered to the patient varies due to a number of factors. In general, devices used with the present invention can have an efficiency as 35 low as 10% and as high as 50% or more meaning that as

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little as 10% of the released analgesic drug may actually reach the circulatory system of the patient and as much as 50% or more might be delivered. The efficiency of the delivery will vary somewhat from patient to patient and 5 must be taken into account when programming the device for the release of analgesic drug. In general, a conventional metered dose inhaling (MDI) device is about 10% efficient. Devices of the present invention are two to ten times more efficient than conventional MDI devices.

When administering analgesic drug, the entire dosing event can involve the administration of anywhere from 1 μl to 100 ml, but more preferably involves the administration of approximately 10 μl to 10 ml of formulation. The large variation in the amounts which might be delivered are due to the fact that different drugs have greatly different potencies may be present in the formulation in different concentrations and may be delivered from devices which vary greatly in terms of the efficiency of drug delivered. The entire dosing event may involve several inhalations by the patient with each of the inhalations being provided with one or multiple bursts of analgesic drug from the device.

In addition to drug potency and delivery efficiency, analgesic drug sensitivity must be taken into consideration. The present invention makes it possible to vary dosing over time if analgesic sensitivity changes and/or if user compliance and/or lung efficiency changes over time.

The respiratory rate of a patient can be monitored using any technology known to those skilled in the art.

30 For example, respiratory rate can be measured using a device which encircles the patient's chest and which sends a signal each time the chest expands and/or contracts and the device sends a signal and that signal may be received by a drug dispensing device used in connection with the present invention. Alternatively, the EKG of the patient

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can be monitored and determinations can be made based on the EKG as to the patient's respiratory rate. This information can also be sent to the drug dispensing device and adjustments can be made in the amount of drug delivered to the patient based on changes and respiratory rate. Changes in the volume of the patient's thorax and/or EKG are only two of many possible ways to measure respiratory rate and adjust drug delivery based thereon.

Based on the above, it will be understood that the dosing or amount of analysesic drug actually released from the device can be changed based on the most immediately prior monitoring event wherein the inspiratory flow of a patient's inhalation is measured.

Variations in doses are calculated by monitoring the 15 effect of respiratory rate in response to known amounts of analgesic drug released from the device. If the response in decreasing the patient's respiratory rate is greater than with previous readings, then the dosage is decreased or the minimum dosing interval is increased. 20 response in decreasing respiratory rate is less than with previous readings, then the dosing amount is increased or the minimum dosing interval is decreased. The increases and decreases are gradual and are preferably based on averages (of 10 or more readings of respiratory rates after 25 10 or more dosing events) and not a single dosing event and monitoring event with respect to respiratory rates. present invention can record dosing events and respiratory rates over time, calculate averages and deduce preferred changes in administration of analgesic drug.

One of the important features and advantages of the present invention is that the microprocessor can be programmed to take two different criteria into consideration with respect to dosing times. Specifically, the microprocessor can be programmed so as to include a

minimum time interval between doses i.e. after a given delivery another dose cannot be delivered until a given Secondly, the timing of the period of time has passed. device can be programmed so that it is not possible to 5 exceed the administration of a set maximum amount of drug within a given time. For example, the device could be programmed to prevent dispersing more than 200 micrograms More importantly, the of a narcotic within one hour. device can be programmed to take both criteria into Thus, the device can be programmed to 10 consideration. include a minimum time interval between doses and a maximum amount of drug to be released within a given time period. For example, the microprocessor could be programmed to allow the release of a maximum of 200 micrograms of a 15 narcotic during an hour which could only be released in amounts of 25 micrograms with each release being separated by a minimum of five minutes.

The dosing program can be designed with some flexibility. For example, if the patient normally requires 20 25 mg per day of analgesic drug, the microprocessor of the inhalation device can be programmed to prevent further release of the valve after 35 mg have been administered within a given day. Setting a slightly higher limit would allow for the patient to administer additional analgesic drug, if needed, due to a higher degree of pain and/or account for misdelivery of analgesic drug such as due to coughing or sneezing during an attempted delivery.

The ability to prevent overdosing is a characteristic of the device due to the ability of the device to monitor the amount of analgesic drug released and calculate the approximate amount of analgesic drug delivered to the patient based on monitoring given events such as the respiratory rate. The ability of the present device to prevent overdosing is not merely a monitoring system which prevents further manual actuation of a button.

As indicated above, the device used in connection with the present invention is not manually actuated, but is fired in response to an electrical signal received from microprocessor (which received data from a monitoring 5 device such as a device which monitors inspiratory flow) and allows the actuation of the device upon achieving an optimal point in a inspiratory cycle. When using the present invention, each release of the valve is a release which will administer drug to the patient in that the valve 10 is released in response to patient inhalation. specifically, the device does not allow for the release of analgesic drug merely by the manual actuation of a button to fire a burst of analgesic drug into the air or a container.

The microprocessor will also include a timing 15 The timing device can be electrically connected with visual display signals as well as audio alarm signals. Using the timing device, the microprocessor can programmed so as to allow for a visual or audio signal to 20 be sent when the patient would be normally expected to administer analgesic drug. In addition to indicating the time of administration (preferably by audio signal), the device can indicate the amount of analgesic drug which should be administered by providing a visual display. For 25 example, the audio alarm could sound alerting the patient that analgesic drug should be administered. At the same time, the visual display could indicate "50 μ g" as the amount of analgesic drug to be administered. point, a monitoring event could take place. After 30 completion of the monitoring event, administration would proceed and the visual display would continually indicate the remaining amount of analgesic drug which should be administered. After the predetermined dose of 50 μ g had been administered, the visual display would indicate that 35 the dosing event had ended. If the patient did not

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complete the dosing event by administering the stated amount of analgesic drug, the patient would be reminded of such by the initiation of another audio signal, followed by a visual display instructing the patient to continue administration. This process can be readily repeated when the inspiratory flow profile is changed for whatever reason, e.g., abdominal incisional pain resulting in low tidal volumes. Determination of optimal drug delivery points in the inspiratory flow can be done at each dosing event, daily, weekly, or with the replacement of a new package or container in the device.

Additional information regarding dosing with analgesic drug via injection can be found within Anesthesa, (most recent edition) edited by Miller, and published by 15 Churchill and Livingston and Harrison's — Principles of Internal Medicine (most recent edition) published by McGraw Hill Book Company, New York, incorporated herein by reference to disclose conventional information regarding dosing analgesic drug via injection.

20 Supplemental Treatment Methodology

Patients suffering from pain may be treated solely analgesic drug as indicated above, with intrapulmonary delivery. However, it is possible to treat such patients with a combination of analgesic drug(s) 25 provided by other means of administration. specifically, a patient can be provided with a basal level of analgesic drug by a means such as transdermal administration and/or oral administration. This basal level of drug will be sufficient to control the pain of the 30 patient during normal circumstances. However, when the pain becomes more intense, the patient can quickly obtain relief by the intrapulmonary administration of an analgesic drug such as sufentanil using the device and methodology of the present invention. The intrapulmonary delivery of

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analgesic drug provides a pulsalite rate increase over the normal basal rate level maintained by the oral or transdermal administration. The use of the intrapulmonary administration of analgesic drug via the present invention is particularly desirable in that the effects of the drug are felt almost immediately. Such an immediate effect cannot be obtained using oral and/or transdermal administration means.

Fentanyl is available for administration by a 10 transdermal delivery system in the form of a skin patch [Duragesic™ (fentanyl transdermal system) package insert, Janssen Pharmaceutica, Piscataway, NJ 08855, Jan-Jun 1991].

addition to administering narcotics transdermal administration it is possible to administer the 15 drugs by other means such as by injection and/or orally. In accordance with the present invention a preferred supplemental means of administration is oral in that oral administration can be carried out on an out-patient basis. Thus, the method of the invention may be carried out by 20 administering a long acting orally effective narcotic drug. The oral drug is preferably given in amount so as to maintain a relatively low level of narcotic within the circulatory system which is sufficient to control pain during periods when the pain is less severe. However, this 25 low level of drug to blood ratio must be raised in order to control more severe pain and such can be accomplished by the interpulmonary administration of narcotic using the present invention.

Based on the above, it will be understood by those skilled in the art that a plurality of different treatments and means of administration can be used to treat a single patient. For example, a patient can be simultaneously treated with analgesic drug by injection, analgesic drug via intrapulmonary administration in accordance with the present invention, and drugs, which are orally

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administered. Should such prove to be ineffective for whatever reason, such as breathing difficulties (not related to the administration of the analgesic drug), such could be supplemented by administration via injection.

5 Treating Overdoses with Narcotic Antagonist

The methodologies of the present invention can be carried out using any type of analgesic drug, although they are preferably carried out using potent narcotic such as fentanyl and morphine. The biochemical mechanism of action of such narcotics is known. Further, it is known that the narcotic effect can be blocked by the administration of a narcotic antagonist such as naloxone. The devices and methodology disclosed and described herein may be used to deliver narcotic antagonists such as naloxone.

15 <u>Drug Delivery Device</u>

The device preferably includes a means for recording a characterization of the inspiratory flow profile for the patient which is possible by including a microprocessor 26 in combination with a read/write memory means and a flow 20 measurement transducer. By using such devices, it is possible to change the firing threshold at any time in response to an analysis of the patient's inspiratory flow profile, and it is also possible to record drug dosing events over time. In a particularly preferred embodiment the characterization of the inspiratory flow can be recorded onto a recording means on the disposable package.

Figure 4 shows a cross-sectional plan view of a hand held, self-contained, portable, breath-actuated inhaler device 40 of the present invention. The device 40 is shown with a holder 20 having cylindrical side walls and a hand grip 21. The holder 20 is "loaded" in that it includes a container 1. A plurality of containers 1 (2 or more) are preferably linked together to form a package 46.

The embodiment shown in Figure 4 is a simple version of the invention. The device 40 may be manually actuated More specifically, the spring 22 may be and loaded. compressed by the user until it is forced down below the 5 actuation mechanism 23. When the user pushes the actuation mechanism 23 the spring 22 is released and the mechanical means in the form of a plate 24 is forced upward against a When the container 1 is wall 2 of a container 1. compressed its contents are forced out through the membrane 10 3 and aerosolized. Two additional containers 1 shown to The device of Figure 4 would not the left is unused. require the use of low boiling point propellants such as Numerous additional low boiling point fluorocarbons. features and advantages of the present invention can be 15 obtained by utilizing the monitoring and electronic components described below.

It is important to note that a variety of devices can be used in order to carry out the methodology of the present invention. However, the device must be capable of 20 aerosolizing drug formulation in a container and preferably does such forcing formulation through a porous membrane with the release point based on pre-programmed criteria which may be mechanically set or electronically set via criteria readable by the microprocessor 26. The details of 25 the microprocessor 26 and the details of other drug delivery devices which include a microprocessor and pressure transducer of the type used in connection with the present invention are described and disclosed within U.S. Patent 5,404,871, issued April 11, 1995, entitled "Delivery 30 of Aerosol Medications for Inspiration" which patent is incorporated in its entirety herein by reference, and it is specifically incorporated in order to describe and disclose the microprocessor and program technology used therewith. The use of such a microprocessor with a drug delivery 35 device is disclosed in our earlier filed U.S. Application

Serial No. 08/065,660 filed May 21, 1993 incorporated The pre-programmed information is herein by reference. contained within a nonvolatile memory which can be modified In another embodiment, this previa an external device. 5 programmed information is contained within a "read only" memory which can be unplugged from the device and replaced with another memory unit containing different programming information. In yet another embodiment, microprocessor 26, containing read only memory which in turn contains the pre-10 programmed information, is plugged into the device. each of these three embodiments, changing the programming of the memory device readable by microprocessor 26 will radically change the behavior of the device by causing microprocessor 26 to be programmed in a different manner. 15 This is done to accommodate different drugs for different types of treatment.

Microprocessor 26 sends signals via electrical connection 27 to electrical actuation device 28 which actuates the means 23 which fires the mechanical plate 24 20 forcing drug formulation in a container 1 to be aerosolized so that an amount of aerosolized drug is delivered into the inspiratory flow path 29 when the flexible membrane 3 protrudes outward through the flow boundary layer. signal is also sent to the heater 14 to add heat energy to 25 the air in the flow path 29. The device 28 can be a solenoid, motor, or any device for converting electrical to Further, microprocessor 26 keeps a mechanical energy. record of all drug dosing times and amounts using a read/write non-volatile memory which is in turn readable by 30 an external device. Alternatively, the device records the information onto an electronic or magnetic strip on the The recorded information can be read later by package 1. the care-giver to determine the effectiveness of the treatment. In order to allow for ease of use, it is

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possible to surround the inspiratory flow path 29 with a mouth piece 30.

The electrical actuation means 28 is in electrical connection with the flow sensor 31 which is capable of 5 measuring a flow rate of about 0 to about 800 liters per minute. It should be noted that inhalation flow rates are less than exhalation rates, e.g. max for inhalation 200 lpm and 800 lpm for exhalation. A variety of different types of flow sensors may be used as per U.S. Patent 5,394,866, 10 issued March 7, 1995, U.S. Patent 5,404,871, issued April 11, 1995 and U.S. Patent 5,450,336, issued September 12, 1995, which are incorporated herein by reference. The flow includes screens 32, 33 and 34 which are sensor 31 positioned approximately %" apart from each other but may 15 be comprised of a single screen or include a non-linear flow path. It is preferable to include the desiccator 41 at a point prior to the screens 32, 33 and 34 in the flow path so that the elimination of water vapor is considered in any measurement.

Tubes 35 and 36 open to the area between the 20 screens 32, 33 and 34 with the tubes 35 and 36 being differential pressure conventional connected to а Another transducer designed to measure transducer 37. outflow through the opening 38 is also preferably included 25 or the flow sensor 31 is designed so that the same components can measure inflow and outflow. When the user draws air through inspiratory flow path 29, air is passed through the screens 32, 33 and 34 and the air flow can be measured by the differential air pressure transducer 37. 30 Alternatively, other means to measure pressure differential related to air flow, such as a conventional measuring device in the air way, may be used. The flow sensor 31 is in connection with the electrical actuation means 28 (via the connector 39 to the processor 26), and when a threshold 35 value of air flow is reached (as determined by the

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processor 26), the electrical actuation means 28 fires the release of a mechanical means 23 releasing the plate 24 which forces the release of formulation from a container 1 so that a controlled amount of analgesic is delivered to the patient. The microprocessor 26 is optionally connected to an optionally present vibrating device 45 which may be activated.

Vibration Device

device 45 creates ultrasonic vibration The 10 vibrations which are preferably at right angles to the plane of the membrane 3. The device 45 may be in the form of a piezoelectric ceramic crystal or other suitable vibration mechanism. A vibrating device 45 in the form of a piezoelectric crystal may be connected to the porous 15 membrane by means of an attenuator horn or acoustic conduction mechanism, which when correctly matched with the piezoelectric crystal frequency, efficiently transmits ultrasonic oscillations of the piezoelectric crystal to the resonance cavity and the porous polycarbonate membrane and 20 if sized correctly permits the ultrasonic energy to be focused in a polycarbonate membrane 3 allowing for maximum use of the energy towards aerosolizing the formulation 5. The size and shape of the attenuator horn It is preferred to is not of particular importance. 25 maintain a relatively small size in that the device is hand The components are chosen based on the particular material used as the porous material, the particular formulation used and with consideration of the velocity of ultrasonic waves through the membrane to achieve a harmonic 30 relationship at the frequency being used.

A high frequency signal generator drives the piezoelectric crystal. This generator is capable of producing a signal having a frequency of from about 575 kilohertz (Khz) to about 32,000 kilohertz, preferably 1,000

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to 17,000 kilohertz, more preferably 2,000 to 4,000 kilohertz. The power output required depends upon the amount of liquid being nebulized per unit of time and the area and porosity of the membrane (generally comprised of 5 a polymeric plastic-like material) used for producing the drug dosage unit and/or the efficiency of the connection.

Vibration is applied while the formulation 5 is being forced from the pores of the polycarbonate membrane 3. The formulation can be aerosolized with only vibration 10 i.e., without applying pressure. Alternatively, when vibration is applied in certain conditions the pressure required for forcing the liquid out can be varied depending on the liquid, the size of the pores and the shape of the pores but is generally in the range of about 50 to 600 psi, 15 preferably 100 to 500 psi and may be achieved by using a piston, roller, bellows, a blast of forced compressed gas, or other suitable device. The vibration frequency used and the pressure applied can be varied depending on the viscosity of the liquid being forced out and the diameter 20 and length of the openings or pores.

It is desirable to force formulation through the porous membrane with a relatively low pressure e.g., pressure less than 500 psi in that lower pressure reduces the chance of breaking the membrane during the release of 25 formulation and makes it possible to make a thinner The thinner membranes make it easier to make membrane. small holes in that the holes or pores of the membrane are created using a focussed LASER. It is possible to reduce the pressure further by making the holes conical in cross-A LASER with a conical focus is used to burn 30 section. holes through the membrane. The larger diameter of the conical shape is positioned next to the formulation and the smaller diameter opening is the opening through which the formulation ultimately flows. The ratio of the smaller 35 opening to the diameter of the larger opening is in the

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range of about 1:2 to about 1:20 i.e., the larger opening is between 2 and 20 times the diameter of the smaller opening. By creating conical openings wherein the smaller end of the cone has a diameter of less than 6 microns it is 5 possible to produce particles which have a diameter of less than 12 microns and it is also possible to force the formulation through the pores using a pressure of less than 500 psi. The small end of the conical opening preferably has a diameter of less than 3 microns for systemic delivery and less than 5 microns for pulmonary delivery and the pressure used for forcing formulation through the pores is preferable less than 350 psi.

When small aerosolized particles are forced into the encounter substantial air. the particles frictional This may cause particles to slow down more 15 resistance. quickly than desired and may result in particles colliding into each other and combining, which is undesirable with preferred particle maintaining the to distribution within the aerosol. In order to aid in 20 avoiding the particle collision problem, it is possible to include a means by which air flow and the flexible membrane 3 prevent collisions. Specifically, the patient inhales thereby creating an air flow toward the patient over the protruding membrane 3. The air flow carries the formed 25 particles along and aids in preventing their collision with each other. The shape of the container opening, the shape of the membrane covering that opening, as well as the positioning and angling of the flow of air through the channel 11 relative to the direction of formulation exiting 30 the pores of the membrane 3 can be designed to aid in preventing particle collision. It is desirable to shape the opening and matching membrane so as to minimize the distance between any edge of the opening and the center of the opening. Accordingly, it is not desirable to form a 35 circular opening which would maximize the distance between

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the outer edges of the circle and the center of the circle, whereas it is desirable to form an elongated narrow rectangular opening covered by a rigid membrane 80 as shown in Figure 8. Using such a configuration makes it possible 5 to better utilize the air flow relative to all of the particles of formulation being forced form the pores of the When a circular opening is used, particles membrane 3. which are towards the center of the circle may not be carried along by the air being drawn over the membrane 3 10 and will collide with each other. The elongated rectangle could be formed in a circle, thereby providing an annular opening and air could be forced outward from the outer and Further details inner edges of the circle formed. regarding such are described in U.S. patent application 15 Serial No. 08/247,012, filed May 20, 1994 which is incorporated herein by reference to disclose and describe such.

Operation of the Device 40

The device of Figure 4 shows all of the components 20 present within the single, hand-held, portable breath actuated device, e.g. the microprocessor 26 and flow sensor 31 used to provide the electronic breath actuated release of drug. The device of Figure 4 includes a holding means preferably operates and mechanical means and 25 electronically, i.e. the actuation means is preferably not directly released by the user. The patient inhales through inspiratory flow path 29 which can form a mouth piece 30. Air enters the device via the opening 38. The inhaling is carried out in order to obtain a metering event using the 30 differential pressure transducer 37. Further, when the inspiratory flow meets a threshold of a pre-programmed criteria, the microprocessor 26 sends a signal to an actuator release electrical mechanism 28 which actuates the mechanical means 23, thereby releasing a spring 22 and

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plate 24 or equivalent thereof, forcing aerosolized formulation into the channel 11, and out of the membrane 3 into the flow path 29 where the air surrounding the particles is optionally heated by the air heater 14. 5 Further details regarding microprocessors 26 of Figure 4 are described within U.S. Patent 5,394,866, issued March 7, 1995, entitled "An Automatic Aerosol Medication Delivery System and Methods", which is incorporated herein by reference in its entirety and specifically incorporated in order to describe and disclose flow measurements, the microprocessor and program technology used therewith.

Microprocessor 26 of Figure 4 includes an external read/write memory subsystem, non-volatile devices to support this memory system, reset circuit, a 15 clock oscillator, a data acquisition subsystem and a visual The discrete components are annunciator subsystem. conventional parts which have input and output pins configured in a conventional manner with the connections being made in accordance with instructions provided by the microprocessor used 20 device manufacturers. The connection with the device of the invention is designed and programmed specifically so as to provide controlled and amounts of analgesic to a patient upon repeatable The microprocessor must have sufficient actuation. 25 capacity to make calculations in real time. Adjustments can be made in the program so that when the patient's inspiratory flow profile is changed such is taken into consideration. This can be done by allowing the patient to inhale through the device as a test (monitoring event) in 30 order to measure air flow with preferred drug delivery points determined based on the results of inhalations by each particular patient. This process can be readily repeated when the inspiratory flow profile is changed for whatever reason. When the patient's lung 35 function has decreased the program will automatically back

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down in terms of the threshold levels required for release of drug. This "back down" function insures drug delivery to a patient in need but with impaired lung function. Determination of optimal drug delivery points in the inspiratory flow can be done at each dosing event, daily, weekly, or with the replacement of a new cellular array in the device.

The microprocessor 26 of the present invention, along with its associated peripheral devices, can be 10 programmed so as to prevent triggering the actuation mechanism 28 more than a given number of times within a given period of time. This feature makes it possible to prevent overdosing the patient. The overdose prevention feature can be particularly designed with each individual 15 patient in mind or designed with particular groups of patients in mind. For example, the microprocessor can be programmed so as to prevent the release of more than approximately 30 mg of analgesic per day when the patient is normally dosed with approximately 25 mg of analgesic The device can be designed to switch off 20 drug per day. this lock-out function so that analgesic can be delivered in an emergency situation.

The systems can also be designed so that only a given amount of analgesic drug is provided at a given 25 dosing event. For example, the system can be designed so that only approximately 10 μ g of analgesic drug is given in a given 15-minute period over which the patient will make approximately 10 inhalations with 1 μ g of drug being delivered with each inhalation. By providing this feature, 30 greater assurances are obtained with respect to delivering the analgesic drug gradually over time and thereby managing pain without overdosing the patient.

The microprocessor 26 of the invention can be connected to external devices permitting external information to be transferred into the microprocessor of

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the invention and stored within the non-volatile read/write memory available to the microprocessor. The microprocessor of the invention can then change its drug delivery behavior based on this information transferred from external devices. All of the features of the invention are provided in a portable, programmable, battery-powered, hand-held device for patient use which has a size which compares favorably with existing metered dose inhaler devices.

The microprocessor 26 of the present invention is programmed so as to allow for monitoring and recording data from the inspiratory flow monitor without delivering drug. This is done in order to characterize the patient's inspiratory flow profile in a given number of monitoring events, which monitoring events preferably occur prior to dosing events. After carrying out a monitoring event, the preferred point within the inspiratory cycle for drug delivery can be calculated. This calculated point is a function of measured inspiratory flow rate as well as calculated cumulative inspiratory flow volume. This information is stored and used to allow activation of the electronic actuation means when the inhalation cycle is repeated during the dosing event.

The microprocessor of the present invention, along with its associated peripheral devices, can be programmed so as to prevent the release of drug from the canister from occurring more than a given number of times within a given period of time. This feature makes it possible to prevent overdosing the patient with a potent narcotic. The overdose prevention feature can be particularly designed with each individual patient in mind or designed with particular groups of patients in mind. For example, the microprocessor can be programmed so as to prevent the release of more than approximately 200 µg of fentanyl per day when the patient is normally dosed with approximately 100 µg of fentanyl per day. The systems can also be

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designed so that only a given amount of a particular analgesic drug is provided at a given dosing event. For example, the system can be designed so that only approximately 100 μ g of fentanyl is given in a given 5 15-minute period over which the patient will make approximately 10 inhalations with 10 μ g of fentanyl being delivered with each inhalation. By providing this feature, greater assurances are obtained with respect to delivering the analgesic drug gradually over time and thereby providing pain management without overdosing the patient.

Another feature of the device is that it may be programmed to not release drug if it does not receive a signal transmitted to it by a transmitter worn by the intended user. Such a system improves the security of the device and prevents abuse by unauthorized users.

The microprocessor of the invention can be connected to external devices permitting external information to be transferred into the microprocessor of the invention and stored within the non-volatile read/write memory available to the microprocessor. The microprocessor of the invention can then change its drug delivery behavior based on this information transferred from external devices. All of the features of the invention are provided in a portable, programmable, battery-powered, hand-held device for patient use which has a size which compares favorably with existing metered dose inhaler devices.

Method of Administration

The method and device of the invention provides a number of features which make it possible to achieve the controlled and repeatable dosing procedure required for the managing pain with potent analgesic drugs with a low therapeutic index. First, the membrane is permanently convex or is flexible and protrudes into fast moving air aiding the elimination of particle collisions. Second, the

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invention makes it possible to eliminate any carrier from the aerosolized particles and provide substantial dry analgesic particles to a patient which particles can be manufactured to have a uniform size. By delivering particles of uniform size repeatability of dosing is enhanced regardless of the surrounding environment, e.g. different humidity conditions. Third, the device makes it possible to administer drug at the same point with respect to inspiratory flow rate and inspiratory volume at each drug delivery point thereby improving repeatability of dosing.

The method of the invention involves the release of a liquid, flowable analgesic formulation from individual disposable containers which may be interconnected in a This is desirable in that the liquid, flowable drug is packaged under a sterile environment and therefore does not require and preferably does not include additional bacteriostatics, antifungal, such as materials preservatives which would normally be required in a liquid 20 formulation if the formulation was to be opened, exposed to air, closed and later used again. A new container and membrane are used for each release of drug. membrane and container are disposable thereby preventing clogging of pores which takes place with reuse. 25 invention does not require the use of low boiling point propellants such as low boiling point fluorocarbons. use of such low boiling point propellants in conventional metered dose inhaler devices is desirable because such for preservatives, the need propellants eliminate However, there 30 antifungal and bacteriostatic compounds. are potential environmental risks to using low boiling Accordingly, the present invention point fluorocarbons. provides potential environmental benefits and would be particularly useful if government regulations prevented

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further use of devices which dispensed low boiling point fluorocarbons.

In addition to environmental advantages, the present invention offers advantages due to the relatively slow 5 speed at which the aerosol dispersion is delivered to the patient. A conventional metered dose inhaler device discharges the aerosol outward at a relatively high rate of speed which causes a large amount of the aerosol particles to make contact with the inside of the patient's mouth and 10 the back of the patient's throat. This decreases the amount of drug actually administered to the patient's lungs as compared with the present system, wherein the aerosol is delivered at a relatively slow rate of speed and can be inhaled slowly by the patient.

The method preferably uses a drug delivery device 15 which is not directly actuated by the patient in the sense that no button is pushed nor valve released by the patient applying physical pressure. On the contrary, the device of the invention provides that the actuation mechanism which 20 causes drug to be forced from a container is fired automatically upon receipt of a signal microprocessor programmed to send a signal based upon data received from a monitoring device such as an airflow rate monitoring device. A patient using the device withdraws 25 air from a mouthpiece and the inspiratory rate, calculated inspiratory volume of the patient is measured simultaneously one or more times in a monitoring event which determines an optimal point in an inhalation cycle for the release of a dose of any desired drug. Inspiratory 30 flow is preferably measured and recorded in one or more monitoring events for a given patient in order to develop an inspiratory flow profile for the patient. information is preferably analyzed by the microprocessor in order to deduce a preferred point within the patient's 35 inspiratory cycle for the release of drug with the preferred point being calculated based on the most likely point to result in a reproducible delivery event.

A flow rate monitoring device continually sends information to the microprocessor, and 5 microprocessor determines that the optimal point in the respiratory cycle is reached, the microprocessor actuates a component which fires a mechanical means (and activates the vibration device) which causes drug to be forced out of the container and aerosolized. Accordingly, drug is 10 repeatedly delivered at a pre-programmed place in the inspiratory flow profile of the particular patient which is selected specifically to maximize reproducibility of drug delivery and peripheral deposition of the drug. pointed out that the device of the present invention can be 15 used to, and actually does, improve the efficiency of drug delivery. However, this is not the most important feature. A more important feature is the reproducibility of the release of a tightly controlled amount of drug (with a narrow range of particle size) repeatedly at the same 20 particular point in the respiratory cycle so as to assure the delivery of a controlled and repeatable amount of drug lungs of each individual patient, the intrapulmonary drug delivery with tightly controlled The heating component(s) and/or the desiccator to 25 remove water vapors aid in providing repeatability in dosing in that the particles reaching the patient will have the same size regardless of the surrounding humidity. keeping the particle size the same at each dosing event the particles deposit at the same general area of the lung at These features improve repeatability along 30 each event. with automatic control of the drug release mechanism, combined with frequent monitoring events in order to calculate the optimal flow rate and time for the release of drug. Further, the particles will have uniform size in that 35 all carrier is removed regardless of the humidity of the

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surrounding environment. Because the drug release mechanism is fired automatically and not manually, it can be predictably and repeatedly fired at that same point in Because dosing inspiratory cycle. events 5 preferably preceded by monitoring events, the point in the inspiratory cycle of the release can be readjusted based on the particular condition of the patient. patients suffering from asthma have a certain degree of pulmonary insufficiency which may well change with the 10 administration of drug. These changes will be taken into account in the monitoring event by the microprocessor which will readjust the point of release of the drug in a manner calculated to provide for the administration of an amount of analgesic to the patient presently needed by the patient 15 at each dosing event.

When administering drug using the inhalation device of the present invention, the entire dosing event can involve the administration of anywhere from 10 μ l to 1,000 ml of drug formulation, but more preferably involves 20 the administration of approximately 50 μl to 10,000 μl of Very small amounts of drug (e.g., drug formulation. nanogram amounts) may be dissolved or dispersed within a pharmaceutically acceptable, liquid, excipient material to provide a liquid, flowable formulation which can be readily The container will include the formulation 25 aerosolized. having drug therein in an amount of about 10 ng to 300 μ g, The large variation in the more preferably about 50 μ g. amounts which might be delivered are due to different drug potencies and different delivery efficiencies for different entire dosing 30 devices, formulations and patients. The event may involve several inhalations by the patient with each of the inhalations being provided with drug from the device. For example, the device can be programmed so as to release the contents of a single container or to move from 35 one container to the next on a package of interconnected

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Delivering smaller amounts from several containers. containers can have advantages. Since only small amounts are delivered from each container and with each inhalation, even a complete failure to deliver drug with a given 5 inhalation is not of great significance and will not seriously disturb the reproducibility of the dosing event. Further, since relatively small amounts are delivered with each inhalation, the patient can safely administer a few additional mg of analgesic without fear of overdosing.

In addition to drug potency and delivery efficiency, drug sensitivity must be taken into consideration. present invention makes it possible to vary dosing over time if sensitivity changes and/or if user compliance and/or lung efficiency changes over time.

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Based on the above, it will be understood that the dosing or amount of analgesic actually released from the device can be changed based on the most immediately prior monitoring event wherein the inspiratory flow of a patient's inhalation is measured.

Variations in doses are calculated by monitoring the effect of one or more lung function parameters in response to known amounts of respiratory drug released from each container and delivered to the patient. If the response in changing measured lung function parameters is greater than 25 with previous readings, then the dosage (number of containers released) is decreased or the minimum dosing If the response in changing interval is increased. measured lung function parameters is less than with previous readings, then the dosing amount is increased or 30 the minimum dosing interval is decreased. The increases and decreases are gradual and are preferably based on averages (of 10 or more readings of lung function parameter after 10 or more dosing events) and not a single dosing event and monitoring event. The preferred drug delivery 35 device of the present invention can record dosing events

and lung function parameters over time, calculate averages and deduce preferred changes in administration analgesic.

One of the important features and advantages of the 5 present invention is that the microprocessor can be programmed to take a number of different criteria into consideration with respect to dosing times. For example, the microprocessor can be programmed so as to include a minimum time interval between doses i.e. after a given 10 delivery another dose cannot be delivered until a given period of time has passed. Secondly, the timing of the device can be programmed so that it is not possible to exceed the administration of a set maximum amount of drug within a given time. For example, the device could be 15 programmed to prevent dispersing more than ten mg of More importantly, the device analgesic within one hour. can be programmed to take both criteria into consideration. Thus, the device can be programmed to include a minimum time interval between doses and a maximum amount of drug to 20 be released within a given time period. For example, the microprocessor could be programmed to allow the release of a maximum of ten mg of analgesic during an hour which could only be released in amounts of one mg with each release being separated by a minimum of five minutes.

The dosing program can be designed with some flexibility. For example, if the patient normally requires 25 mg per day of analgesic, the microprocessor can be programmed to provide a warning after 25 mg have been administered within a given day and to continue the warning 30 thereafter to alert the user of possible overdoses. providing a warning and not a lock-out, the device allows for the patient to administer additional analgesic, if needed, due to a decreased lung function, abdominal pain, account for misdelivery of analgesic such as due to 35 coughing or sneezing during an attempted delivery.

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The ability to prevent overdosing characteristic of the device due to the ability of the device to monitor the amount of analgesic released and calculate the approximate amount of analgesic delivered to 5 the patient based on monitoring a variety of lung function parameters. The ability of the present device to prevent overdosing is not merely a monitoring system which prevents further manual actuation of a button. As indicated above, the device used in connection with the present invention is 10 not manually actuated, but is fired in response to an electrical signal received from a microprocessor (which received data from a monitoring device such as a device which monitors inspiratory flow) and allows the actuation of the device upon achieving an optimal point in a 15 inspiratory cycle. When using the present invention, each actuation of the device will administer drug to the patient in that the device is fired in response to patient inhalation. More specifically, the preferred embodiment of the device does not allow for the release of analgesic 20 merely by the manual actuation of a button to fire a burst of analgesic into the air or a container.

A variety of different embodiments of the dispersion device of the invention are contemplated. In accordance with one embodiment it is necessary to carry out manual 25 cocking of the device. This means that energy is stored such as by retracting a spring so that, for example, a piston can be positioned below the drug containing In a similar manner a piston connected to a spring can be withdrawn so that when it is released it will 30 force air through the air dispersion vents. Automatic cocking of forced storing systems for both the drug formulation and the air flow may be separate or in one unit. Further, one may be manual whereas the other may be done automatically. In accordance with one embodiment the 35 device is cocked manually but fired automatically and electronically based on monitoring the patients inspiratory flow. The formulation may be physically moved through the porous membrane in a variety of different ways. Formulation may be forced through the membrane by a piston or, without applying force to the formulation, the membrane being vibrated at frequencies sufficient to create an aerosol.

The microprocessor 26 of the present invention preferably includes a timing device. The timing device can 10 be electrically connected with visual display signals as well as audio alarm signals. Using the timing device, the microprocessor can be programmed so as to allow for a visual or audio signal to be sent when the patient would be normally expected to administer analgesic. In addition to 15 indicating the time of administration (preferably by audio signal), the device can indicate the amount of analgesic which should be administered by providing a visual display. For example, the audio alarm could sound alerting the patient that analgesic should be administered. At the same 20 time, the visual display could indicate "one dosage unit" as the amount of drug (number of containers) to be administered. At this point, a monitoring event could take After completion of the monitoring event, administration would proceed and the visual display would 25 continually indicate the remaining amount of analgesic which should be administered. After the predetermined dose (indicated number of containers) had been administered, the visual display would indicate that the dosing event had ended. If the patient did not complete the dosing event by 30 administering the stated amount of drug, the patient would be reminded of such by the initiation of another audio signal, followed by a visual display instructing the patient to continue administration.

Additional information regarding dosing analgesic 35 can be found within Harrison's — Principles of Internal

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Medicine (most recent edition) and the Drug Evaluation Manual, 1993 (AMA-Division of Drugs and Toxicology), both of which are published by McGraw Hill Book Company, New York, incorporated herein by reference to disclose conventional information regarding dosing of analgesic.

Operation of Delivery Device

The device 40 schematically shown within Figure 4 can be specifically operated as follows. A container 1 is loaded into the device 6. The device is then armed meaning 10 that the piston such as the spring-loaded piston 24 is If applicable another piston (not shown) used to compress the liquid formulation in a dual container system is cocked. Further, a container 1 of the package is moved into position and any cover is stripped off of the porous 15 membrane 3. Thereafter, the patient withdraws air from the mouthpiece 30 and the patient's inhalation profile is developed using the microprocessor 26. After the inhalation profile is determined, the microprocessor calculates a point within the inhalation profile at which 20 the drug should be released in order to maximize repeatability of the dosing, e.g. by plotting a curve of breath velocity versus time and determining the point on the curve most likely to provide repeatability of dosing. However, in order to carry out methodology in accordance 25 with the present invention it is not necessary to plot any curve of breath velocity versus time. The device can be set so that the dose will be repeatedly released at approximately the same point with respect to inspiratory flow rate and inspiratory volume. If the device repeatedly 30 fires at the same inspiratory flow rate and inspiratory volume each time the patient will receive substantially the Both criteria must be measured and used for same dose. firing to obtain repeatability.

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Further details with respect to obtaining improved repeatability of dosing in addition to improved delivery application disclosed within related efficiency are Delivery "Intrapulmonary Drug entitled: 5 Therapeutically Relevant Inspiratory Flow/Volume Values" filed on July 11, 1994, U.S. Serial No. 08/273,375 which application is incorporated herein by reference. microprocessor of the present invention can be programmed to release drug based on all or any of the following 10 parameters.

- (1) Delivery should be at an inspiratory flow rate inside a range of about 0.10 to about 2.0 liters per second (efficiency can be obtained by delivering at a flow rate in a range of 0.2 to about 1.8 liters per second and more preferably 0.15 to 1.7 liters per second). Repeatability of the delivery is obtained by releasing at substantially the same inspiratory flow rate at each drug release.
- (2) Delivery should be at a point within a patient's inspiratory volume of about 0.15 to about 2.0 liters (further efficiency of delivery can be obtained by delivering within a range of 0.15 to 0.8 liters and more preferably 0.15 to about 0.4 liters). Repeatability of delivery is obtained by delivering at the same inspiratory volume at each release of drug.
- 25 (3) Delivery is improved by providing a system which creates particles for systemic delivery wherein the particles are in the range of about 0.5 to about 12.0 microns, preferably 0.5 to 6 microns and more preferably 0.5 to about 3 microns.
- 30 (4) It is desirable to have obtained a concentration of the drug in the carrier in the range of from about 0.01 to about 12.5% preferably 0.1 to 10%. By maintaining the concentration of drug to carrier in this

range it is possible to create particles which are somewhat larger than would be desirable for delivery but to reduce those particles in size by evaporation of carrier.

- (5) Air drawn into the flow path of the aerosolized 5 particles is heated by adding energy to each 10 μl of formulation in an amount of about 20 Joules to 100 Joules, more preferably 20 Joules to 50 Joules. The heated air aids in reducing the effect of humidity and evaporates carrier away from the particles thereby providing smaller 10 particles for inhalation.
 - (6) Air is added to the aerosolized formulation by the patient drawing air into the aerosolized mist in an amount of about 100 milliliters to 2 liters per 10 microliters of aerosol formulation.
- 15 (7) Vibration may be created on the porous membrane in an amount 575 to 32,000, preferably 1,000 to 17,000 and more preferably 2,000 to 4,000 kilohertz.
- (8) The pore size of the membrane is regulated within a range of 0.25 to about 6.0 microns, preferably 0.5 to 3 microns and more preferably 1 to 2 microns. This size refers to the diameter of the pore through which the formulation exits the membrane. The diameter of the opening into which the formulation flows may be 2 to 20 times that size in diameter thereby providing a conical configuration.
 - (9) The viscosity of the formulation affects the amount of pressure which needs to be applied to force the formulation through the pores and should be within the range of 25% to 1,000% the viscosity of water.
- 30 (10) The extrusion pressure is regulated within a range of 50 to 600 psi more preferably 100 to 500 psi. Lower pressures may be obtained by using the conical configuration for the pore size.
- (11) The microprocessor should also be provided 35 information regarding the ambient temperature and

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atmospheric pressure. The temperature is preferably close to room temperature i.e., within a range of 15°C to 30°C. An atmospheric pressure is generally 1 atmosphere or slightly lower at higher altitudes, e.g., about 75% of 1 atmosphere.

- (12) To provide for consistency in dosing the ratio of the carrier to drug should be maintained constant and more highly soluble drugs are more desirable. However, it is possible to use drugs that are insoluble by creating 10 suspensions or by using solubility enhancers.
 - (13) A desiccator is preferably used to remove water vapor from air drawn into the flow path by the patient.
- (14) The pores are preferably placed in the porous membrane in an elongated oval or elongated rectangular configuration. By configuring the pores in this manner and drawing air perpendicularly over the narrower dimension of the configuration it is possible to reduce the amount of collisions between particles and thereby avoid particles collision resulting in accumulation.
- 20 (15) The thickness of the membrane is preferably regulated in the range of 5 to 200 microns or more preferably 10 to 50 microns. Thinner membranes are useful in that less pressure is required to force formulation through the membrane. The membrane has a tensile strength of 5,000 to 20,000, preferably 8,000 to 16,000 and more preferably 14,000 to 16,000 psi.
- (16) The membrane is configured so as to have a convex configuration which protrudes into faster moving air created by the patient's inhalation or is designed to be 30 flexible so that it will assume a convex configuration when formulation is forced through the membrane.
- (17) After the microprocessor is provided respect to above parameters or with information is chosen the release point measurements a drug 35 microprocessor will continually return to substantially the

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same firing point at each drug delivery so as to obtain repeatability of dosing.

After drug has been delivered it is possible to discontinue any readings with respect to flow and/or However, it is preferable to continue readings 5 volume. with respect to both criteria after drug has been released. By continuing the readings the adequacy of this patient's particular drug delivery maneuver can be determined. of the events are recorded by the microprocessor. The 10 recorded information can be provided to the caregiver for analysis. For example, the caregiver can determine if the patient correctly carried out the inhalation maneuver in order to correctly delivery drug and can determine if the patient's inhalation profile is effected by the drug.

The instant invention is shown and described herein in which is considered to be the most practical and preferred embodiments. It is recognized, however, that the departures may be made therefrom which are within the scope of the invention and that obvious modifications will occur 20 to one skilled in the art upon reading this disclosure.

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